

Installation Manual

Model 700SS

Moisture Sensor Kit for Small Square Balers



HarvestTec[®]

EST. 1976

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Introduction

Thank you for purchasing the 700 series moisture system. This system has been designed to be operated through the Harvest Tec display, an iOS or Android tablet (not included) using the Precision Baling App, or to connect with compatible tractor ISO display using diagnostic port adapter plug.

The 700 Series Moisture System is designed to be expandable and be able to apply Harvest Tec Baler's Choice buffered propionic acid to the forage crop as it is baled. Failure to follow instructions can result in personal injury or equipment malfunction. If you need parts for the system, please view the Parts Breakdown and contact your local authorized dealer to order the parts.

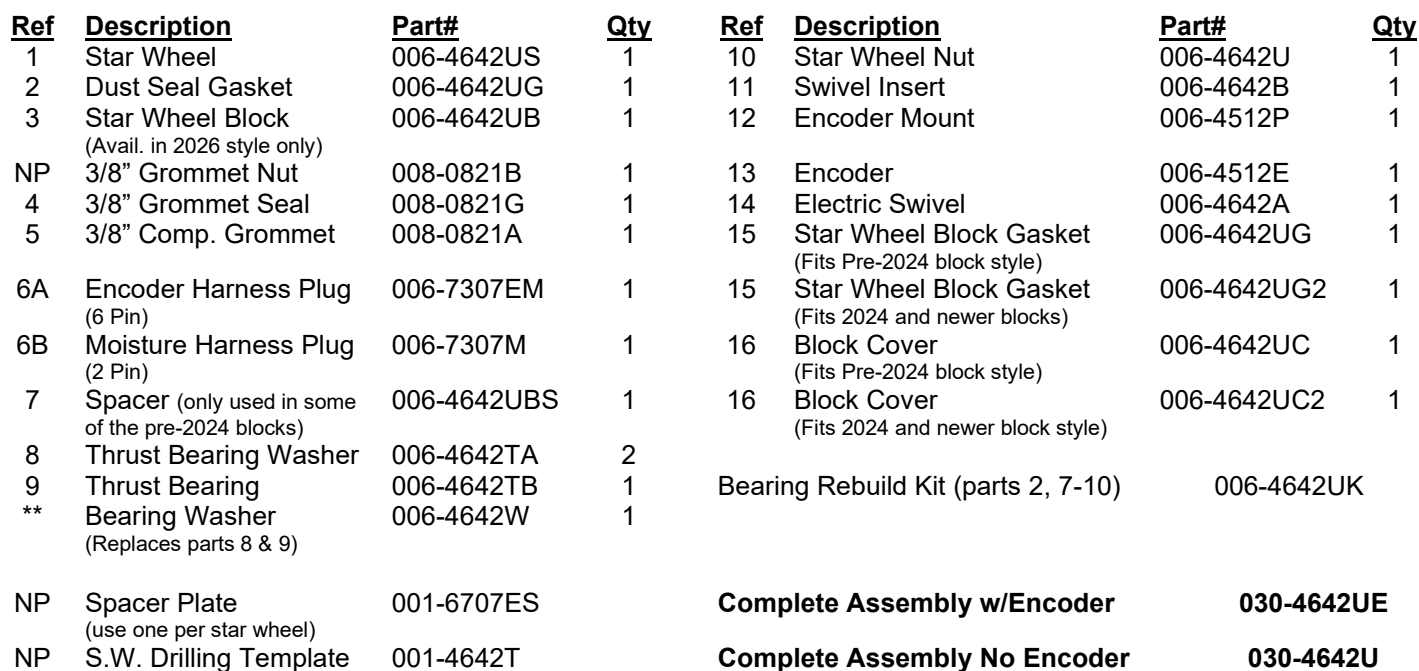
Right and Left sides are determined by facing in the direction of forward travel.

Tools Needed

Standard Wrench Set
Electric drill and bits
Side Cutter

Standard Socket Set
Hammer
Center punch

(for All Small Square Balers – Updated Jan 2026)



—17

<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
17	Moisture Wire Harness (12' & 13' Length Sections)	006-7307EM2	1
NP	Moisture Wire Harness (16' & 17.5' Length Sections)	006-7307EM3	1
NP	MF DB Moisture Harness (for 3 Sensor Connections)	006-7307EMX	1
NP	Kubota DB Moisture Harness (for 4 sensor connections)	006-7307EMK	1

Moisture Sensor Kit (MSH-7SSA)

Star Wheels (030-4642UE & 030-4642U)

Installation

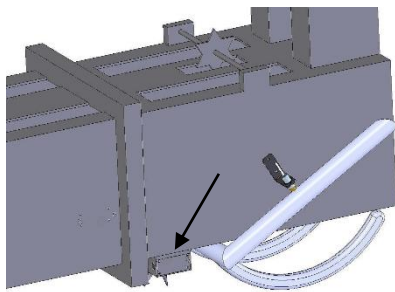
The pair of star wheels will need to mount on the bottom side as close to the front of the bale chute as possible and at least 3/8" (10mm) away from any metal. They will need to maintain a safe distance away from the twine.

The star wheels will require two holes to be drilled per block. When drilling make sure to keep the wheel square to the bale chamber. Any angle will cause stress on the wheel and will eventually cause the wheel to work itself out of the block. Some balers may require a notch cut on the bottom of the bale chamber to mount the star wheels in parallel and as close to the front of the chamber as possible- Star Wheel Installation template reference is within the following pages.

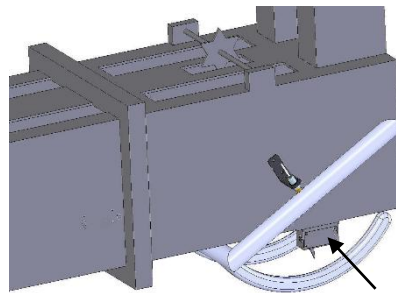
Use the supplied bolts and place the carriage head inside of the bale chamber followed by lock and nut. Next, place spacer plate between star wheel block and bale chamber and attach the star wheels to the bolts followed by flat washer, lock washer and nut.

The star wheel with the 6-pin plug will need to be placed on the left-hand side of the bale chamber, rotating the star in a clockwise direction as bales move through the chamber.

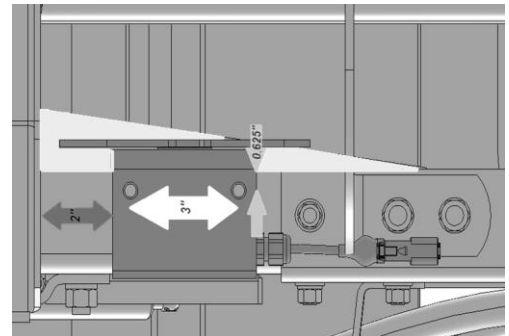
Connect moisture harness to star wheels and run the harness along the baler frame towards the ISO Pump Module (IPM) controller harness.



Three-Tie Balers and
CNH Two-Tie Balers



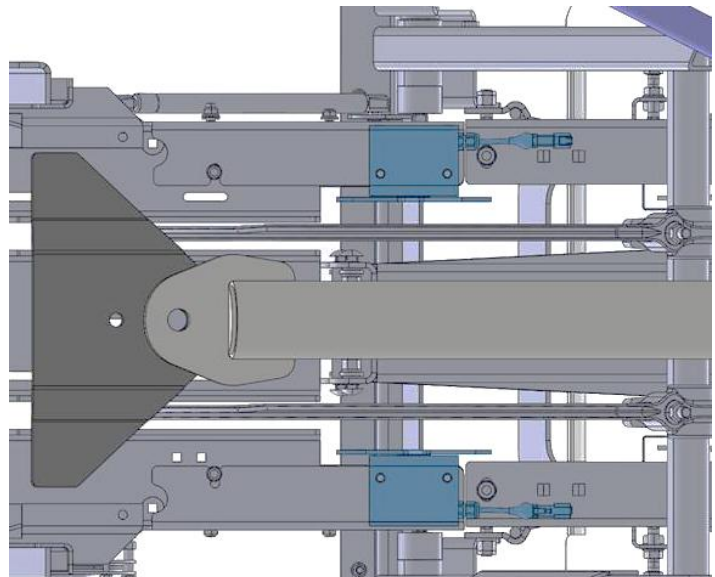
Two-Tie Balers



Some balers may require notching to
allow for star wheel clearance- see
template for details

Installation For MF 1842S Balers

Align step of star wheel block with inside end of chamber, with rear edge of star wheel block approximately 1/4" from the end of bracket.



Alternative Installation Option for Agco 3-Tie Balers

Star wheel sensors can be mounted on the side of the bale chamber, within the gap of the side compression doors. Position sensors opposite of one another and centered within the gap to ensure no contact is made with the metal bale chamber. Twine diverters are not used when mounted in this position.

Note - for steamer equipped balers: ensure star wheels are positioned as far rearward on bale chute as possible for most accurate results in artificial moisture conditions.

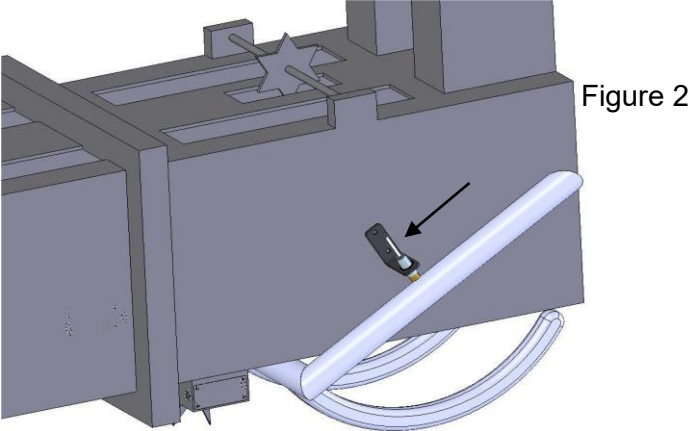
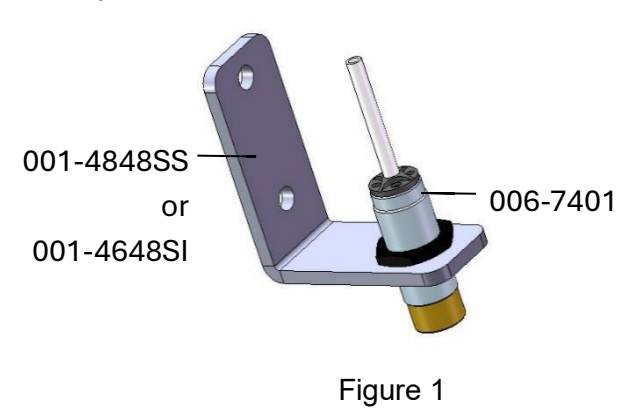


End of Bale Sensor Kit (EOB-7SS-A) or (EOB-7SS-B)

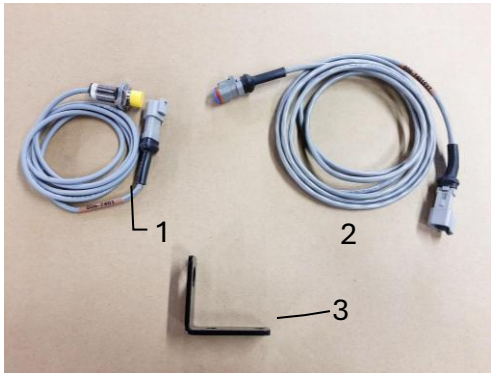
Installation

Mount the 006-7401 sensor to the mounting bracket, similar to as shown below (Figure 1). AGCO balers use EOB Sensor Bracket (001-4648SI), Case IH, New Holland, & John Deere and other balers use EOB Sensor Bracket (001-4648SS).

Mount the EOB sensor assembly on the right side of the baler chamber. The face of the sensor needs to be parallel to the arm attached to the needles (similar to Figure 2). Mount the sensor 5-8" from the pivot point, in a well-suited place, to reduce damage to the sensor by needle arm when returning to the home position. Mark and drill two 3/8" (10mm) holes. Install the sensor using two 5/16" x 1" allen head bolts, locks, and nuts. The end of the sensor needs to be no greater than 1/4" (7mm) away from the needle arm. Tighten nuts on sensor after adjustment.



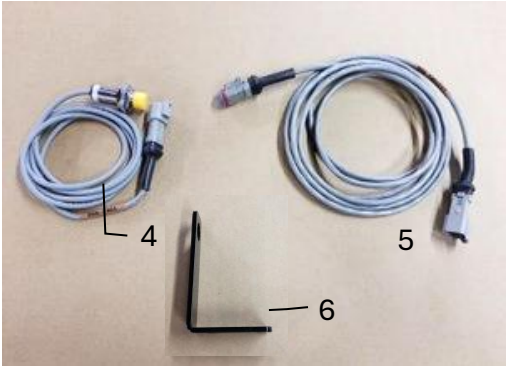
End of Bale Sensor Kit A



Ref	Description	Part #	Qty
1	End of Bale Sensor	006-7401	1
2	EOB Extension	006-7401EXT	1
3	End of Bale Bracket	001-4648SS	1

Complete Assembly
(Ref. No. 1-3) **EOB-7SS-A**

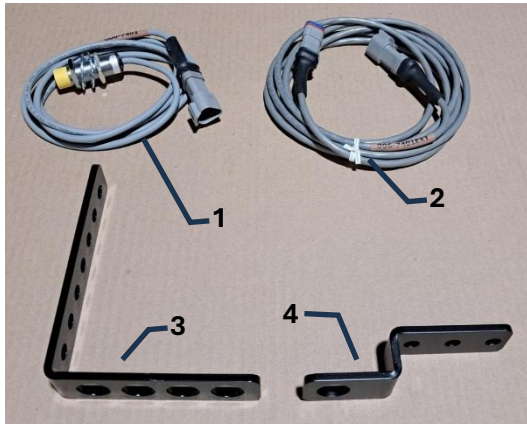
End of Bale Sensor Kit B



Ref	Description	Part #	Qty
4	End of Bale Sensor	006-7401	1
5	EOB Extension	006-7401EXT	1
6	End of Bale Bracket	001-4648SI	1

Complete Assembly
(Ref. No. 4-6) **EOB-7SS-B**

Optional Stroke/Flake Counter Kit (030-0700SCK)



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	EOB Sensor -Deutsch Plug	006-7401	1
2	Harness Extension (10')	006-7401EXT	1
3	SC Bracket	001-4648SI	1
4	Sensor Bracket	001-4648RB	1

Complete Assembly

030-0700SCK

The optional stroke/flake counter sensor is added to display the number of plunger strokes that were used to make a bale. This sensor works in combination with the end of bale sensor and sends the information to the IPM. The information is saved in the job records and is also displayed on the run screen in Automatic or Manual modes.

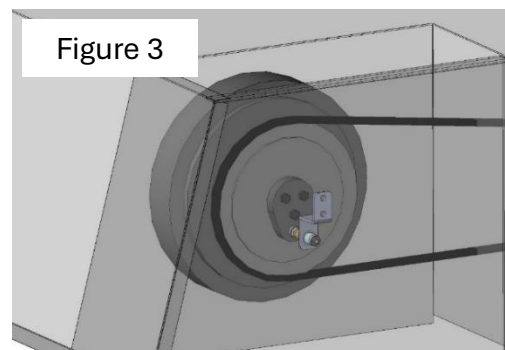
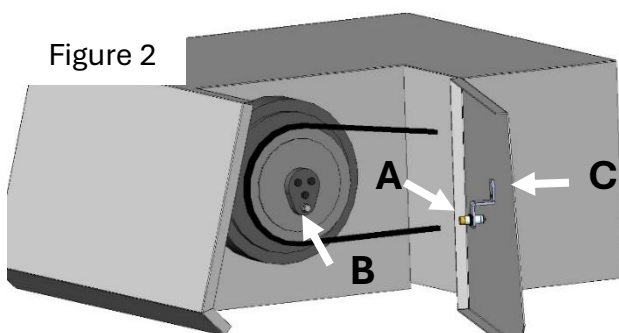
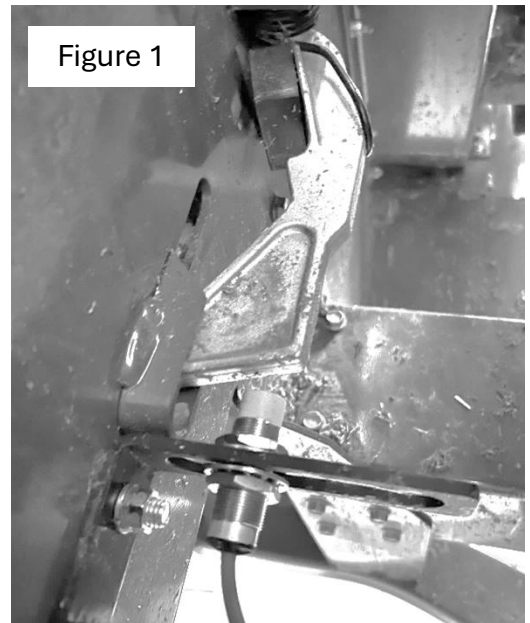
Using extension harness (006-7401EXT) connect sensor (006-7401) to port on main baler harness labeled 'stroke count'. Route harness to avoid pinch points and secure using cable ties. Follow the steps below for your specific baler applicator base kit to mount the optional stroke counter sensor.

Agco Balers:

The stroke counter may be used as a flake counter for these balers by installing at the right-side hay dog. Bracket modification may be required to place the sensor 1/4" away from bale chamber hay dog (when engaged) on the outside of the bale chamber (Figure 1). The sensor needs to clear the hay dog lever to register each time a flake has been made.

Alternative Mounting Option:

Open the left access panel as shown (Figure 2). The end of the sensor (A) will be aligned with the bolt head (B). With the tractor turned off and the PTO disconnected from the tractor, rotate the balers flywheel so that the bolt head (B) is at it lowest position. Locate bracket 001-4648RB (B) and loosely install the sensor. Align the end of the sensor over the bolt head (B) and mark the two 3/8" (10mm) holes that will need to be drilled to mount the bracket (C). Install the bracket using two 5/16 x 1" bolts, flats, locks, and nuts. Close the access panel (Figure 3) and adjust the sensor so that it is 1/4" (7mm) away from the bolt head (B). Tighten the nuts on the sensor after the adjustment is made. Leave enough slack in the wire to allow the access door to function.



John Deere Balers:

Locate the gathering fork arm area shown (Figure 4) on the baler as shown from standing at the front of the baler and looking to the back. The bracket will mount on the steel next to the bearing on the gathering fork. Point (A) is the sheet metal on the back of the baler, point (B) is the steel that holds the gathering fork bearing, point (C) is the back arm on the gathering fork.

Locate the sensor bracket (001-4648RB). Mark and drill two 3/8" (10mm) holes to mount the bracket (D). Attach the bracket using two 5/16 x 1" bolts, flats, locks, and nuts. Loosely install the sensor into the bracket. With the tractor turned off and the PTO disconnected from the tractor, rotate the flywheel by hand to get the end of the sensor lined up with the gathering fork (C). The end of the sensor needs to be 1/4" (7mm) away from the gathering fork. After the adjustments are made tighten both nuts on the sensor.

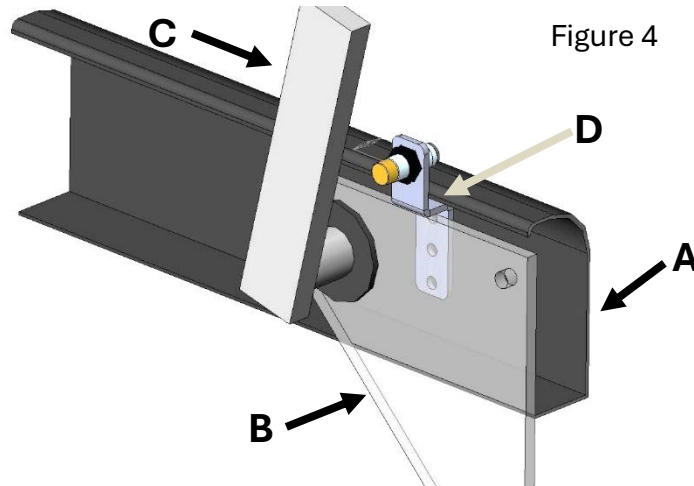


Figure 4

New Holland Balers:

Locate the steel behind the gathering fork (Figure 5). (Figure 6) shows the steel from the back of the baler as would be front and left. Mark and drill the 3/4" (19mm) hole for the sensor to mount through. With the tractor turned off and the PTO disconnected from the tractor, rotate the baler fly wheel by hand until the gathering fork arm is directly in front of the 3/4" (19mm) hole. Install the sensor and position so that the end of the sensor is 1/4" (7mm) away from the fork. Tighten the nuts on both sides of the sensor after the adjustment.

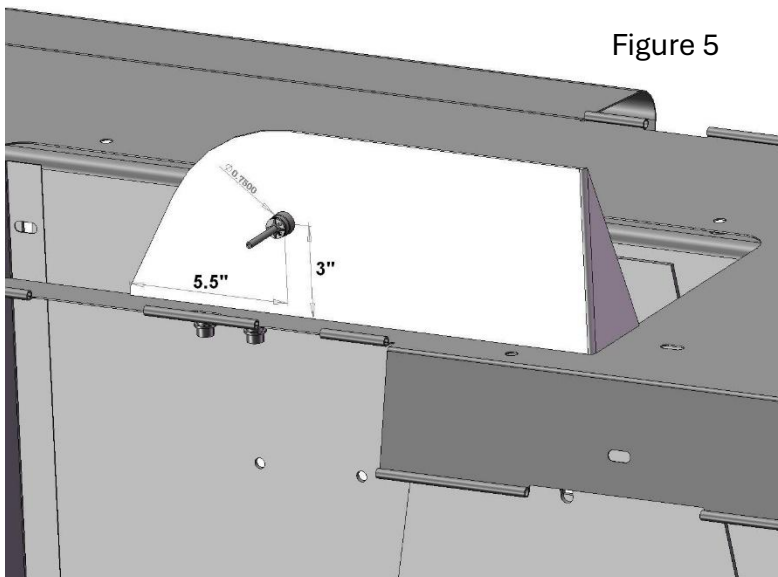


Figure 5

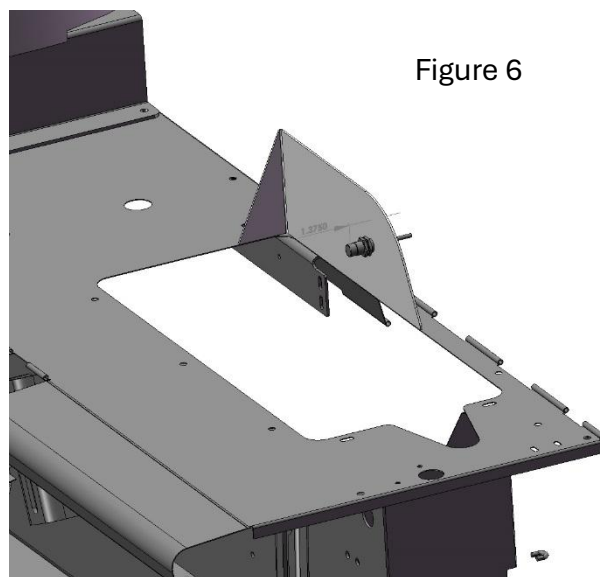
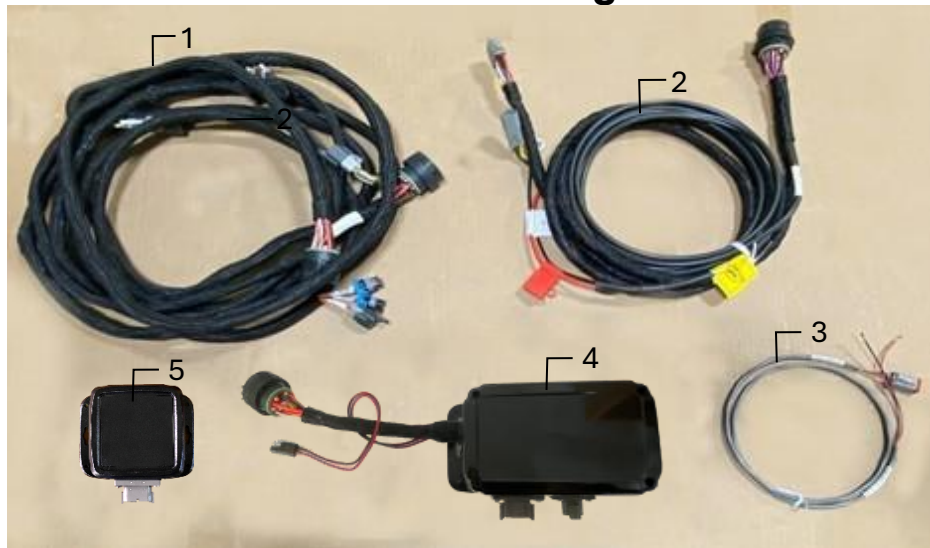


Figure 6

Main Controls and Wiring Harnesses



<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Power Lead Baler 20'	006-762B	1	NP	Terminating Resistor	006-700R*	1
2	Power Lead Tractor	006-765IC	1	NP	Dust Plug Kit	006-765DP	1
3	Key Switch Wire	006-765CPH	1	NP	Lightning to USB-A Cable	006-6672USBC	1
4	ISO Pump Module	006-7671SS	1	NP	Optional USB-C to USB-A Communication Cable	006-6672USBX	1
5	ISO Communication Module	006-6673	1				

*006-700R installation on 006-762B harness
is required at all times when operating the
small square 700 series applicator

Mounting – ISO Pump Module (IPM) (006-7671)

Locate the controls package. Select a suitable mounting location for the ISO Pump Module (IPM) control box (006-7671) which is easily accessible and away from moving parts and access panels. Check before drilling to ensure nothing will be damaged on the opposite side of the IPM. After selecting the location, use the IPM as a drill guide and mark the four mounting holes.

Drill the four mounting hole locations to 3/16" (5mm) in size. Examples of mounting locations on the twine box shown from looking at the back of the baler (Figures 1 and 2). Use the supplied 10/32 x 3/4" Phillips flathead machine screws, nylock washers and nuts to mount the control box.

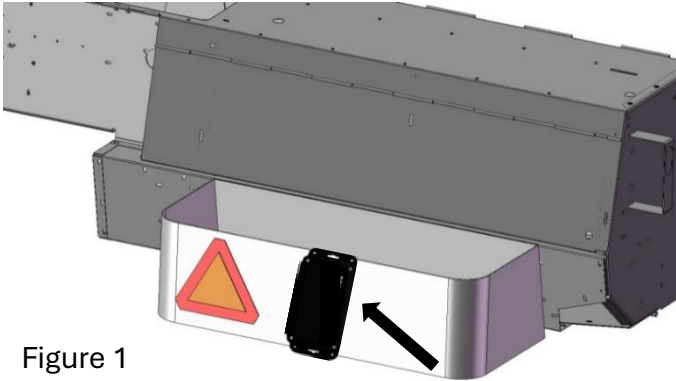


Figure 1

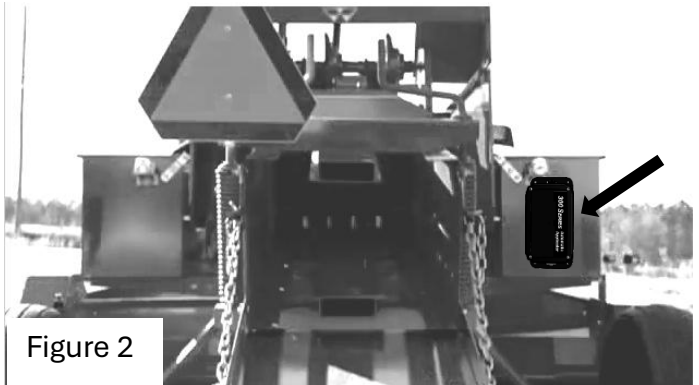


Figure 2

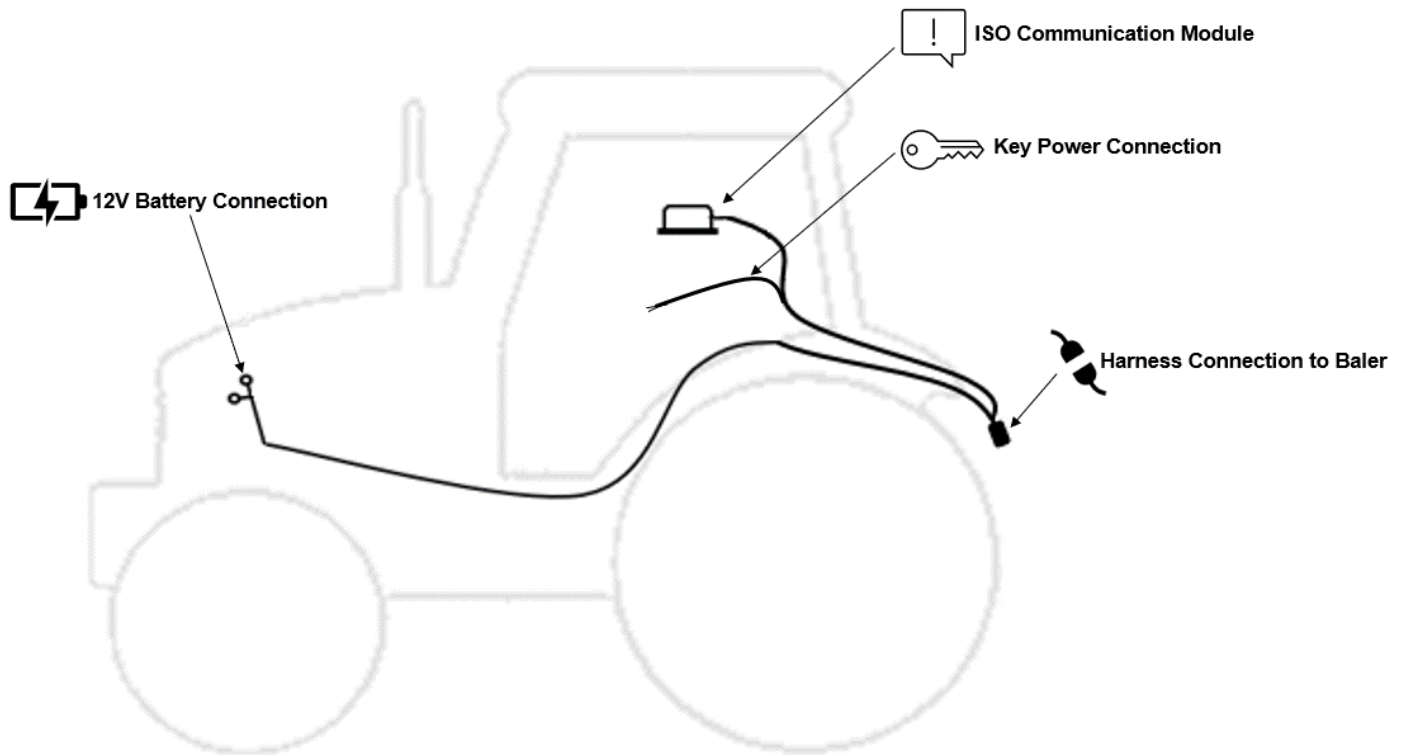
Main Harness Routing and Connections (006-762B)

Connect plug of the main baler harness (006-762B) to the ISO Pump Module (IPM) which is located on the pump plate near the tank. Route harness from the tank area forward towards the hitch. Be sure to avoid any moving parts and pinch points. Exact route of this harness is at the discretion of the installer. Secure harness to baler using cable ties.

Terminating Resistor (006-700R) must be attached to the CAN/IDM port on main baler harness (006-762B). This terminator is removed if Optional Moisture Dye Marker is added to the applicator system.

System sensor harnesses will connect to the designated connections labeled on the main baler harness.

Tractor Setup



The general tractor setup of the 700 Series applicator can be seen above. The main harness of interest is the tractor power/communication harness (006-7651C). This harness will connect at the tractor battery, to the ISO Communication Module (ICM) mounted in the cab, a keyed power connection point, and connect at the hitch area to the baler power/communication harness (006-765B2). View below to see highlighted installation instruction:



12V Battery Connection

The 12V battery connection must be at the tractor battery. Connection to alternative locations such as an accessory port can cause problems with applicator system.
MUST BE CONNECTED DIRECT TO TRACTOR BATTERY TERMINALS



ISO Communication Module

The ISO communication module is to be mounted inside the cab. Other mounting locations can lead to issues with weathering and operation. Once installed and the system is powered, a green light will turn on the ICM module.



Key Power Connection

Ensure a solid keyed connection is found inside the cab and wired into. Poor keyed power connection can result in applicator system issues.



Harness Connection to Baler

The tractor harness connects at the hitch to baler power/communication harness (006-765B2). This will allow the system components to communicate with one another. Ensure connections are debris and corrosion free.

Display Options

Optional Harvest Tec Display

The 700 series Harvest Tec Display will allow you to set your real time baling parameters to ensure the most precise application to every bale. This is done by utilizing the improved touch technology to select objects, enter data, and swipe through operational screens.

The Harvest Tec Display offers easy integration by connecting to the additional CAN plug on the 006-765IC harness. Once connected the Harvest Tec display will power up with applicator system.

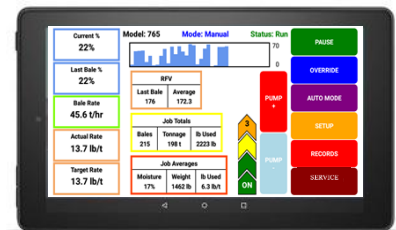


Note: The Harvest Tec Display must be used as a standalone display, the baler cannot run both ISO integrated (with compatible large square balers only) and also on the Harvest Tec Display. Must be one or the other. Removal of the baler integration harness is required to use the HT Display. Baler ISO integration option is not available for small square and round baler systems.

Optional Tablet Display



Precision Baling App



The iOS or Android Tablet displays offer the ability to communicate with the 700 series applicator system via hard-wired connection to the ISO Communication Module (ICM). Through the free Precision Baling App, the operator can set real time baling parameters to ensure the most precise application to every bale. This provides a multi-use option while utilizing the improved app to select objects, enter data, and easily switch through operational screens.

The Tablet Display offers easy integration by connecting a data transfer/charging cable to the USB port on the ICM module (USB port closest to LED light). The Harvest Tec Applicator will display upon opening the app and powering up the applicator system when connected. Tablets can be used in addition to ISO integrated baler VT display (on compatible large square baler systems only).

***Made for iPad® (iOS 15 or higher) or Android Tablet (Does not work with Amazon Fire).**

Required to be running the current operating system or one version previous.

iPads 10+ years are no longer supported by Apple and are unable to download app.

***iPad is a trademark of Apple Inc., registered in the U.S. and other countries.**

Optional Harvest Tec Display Kit (030-7670DK)



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Suction Cup Mount	001-2012SCM	1
2	Ram Mount	001-2012H	1
3	Harvest Tec Display	006-765GVT	1
4	Display Harness	006-765GH	1
5	Mounting Plate	001-700GH	1
NP	700 Series Resistor	006-700R	1

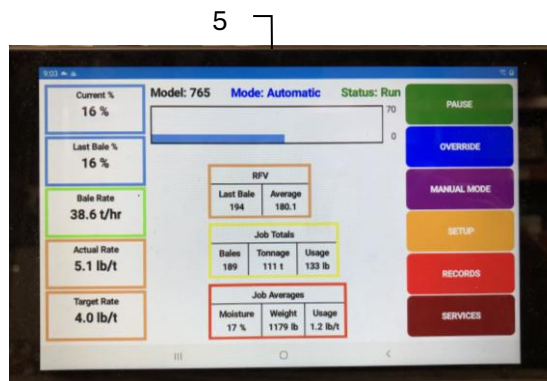
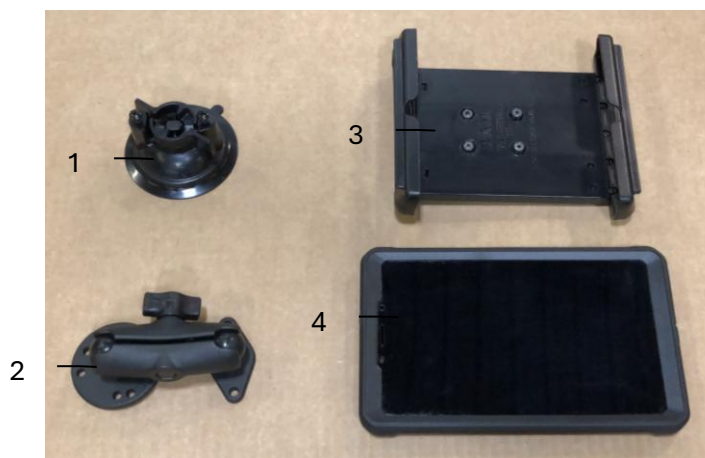
Complete HT Display Kit 030-7670DK

Installation Instructions

1. Connect 006-765GH harness connection to 006-765IC tractor harness key power plug.
2. Connect 006-765GH harness to the Harvest Tec VT Display before tightening mount in place.
3. Tighten the mounting and display. Streamline harness as necessary.
4. Once connected, power cycle the system and ensure display is working properly.

NOTE: CANNOT OPERATE APPLICATOR SYSTEM WITH HARVEST TEC DISPLAY AND BALER ISO INTEGRATION or TABLET/ iPad AT THE SAME TIME.

Optional Android Display Kit (030-1670DK)

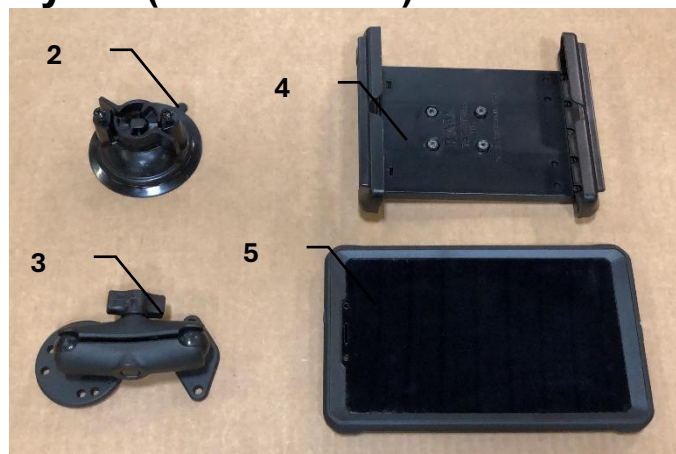
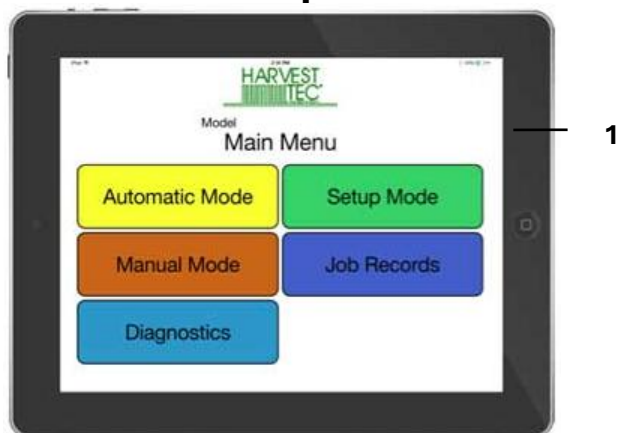


Ref	Description	Part #	Qty
1	Suction Cup Mount	001-2012SCM	1
2	Ram Mount	001-2012H	1
3	Spring Load Cradle	001-2012SLC	1
4	Android Case	001-2012A1	1
5	Android Tablet	006-1670AT	1
NP	USB-C to USB-A Cable	006-6672USBX	1

Complete Android Tablet Display Kit 030-1670DK

Note: Use a quality communication cable ending with a USB-A connection to connect tablet to (006-765ICM) control module - plug into the USB port showing a tablet.

Optional iPad Display Kit (030-6670DK)



Ref	Description	Part #	Qty
1	iPad Mini 6	006-6670IP	1
2	Suction Cup Mount	001-2012SCM	1
3	Ram Mount	001-2012H	1
4	Spring Load Cradle	001-2012SLC	1
5	iPad Mini 6 Case	001-2012C6	1
NP	Power/Comm. Cable	006-6672USBX	1

Complete iPad Mini Display Kit 030-6670DK

iPad mini is a trademark of Apple Inc., registered in the U.S. and other countries

Optional ISO Display Adapter (006-7670A)

For use with a dedicated ISO display

The 700 Series Applicator has the option to tie into compatible dedicated ISO monitors by utilizing the diagnostic port. When connected, the Harvest Tec System will populate as its own object pool within the ISO display. When this object pool is selected, the ISO monitor will then function as a dedicated monitor for the Harvest Tec System.

**The Harvest Tec System will function as a stand-alone system with the 006-7670A adapter.
System will not integrate with the ISO system software using this adapter.**

Any tablet connected to the ICM module must be disconnected from the ICM before the Harvest Tec program screen will activate within the ISO display.

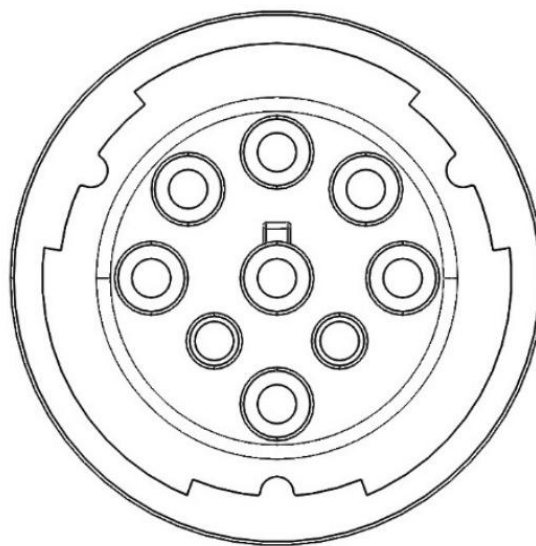
To connect adapter 006-7670A, unplug the 4-pin 006-765CPH Key Power Plug connection from the 006-765IC Tractor Harness and replace with the plug from the 006-7670A Adapter. Connect the round plug end of the 006-7670A Adapter to the Tractor ISO Display Diagnostic port.

Scan the QR code to view a short video for the
7670A Adapter Harness for ISO Display:



For additional product and service information:

See our YouTube Channel <https://www.youtube.com/@harvesttec>



Pin 1	Black	Ground
Pin 2	Yellow	CAN High
Pin 3	Green	CAN Low
Pin 4	Red	12V+ Key Power

Wiring Diagram – 700SS Moisture Only

1. Connect the power harness (006-7651C) to the tractor battery (12 volt) using the red wire with fuse to the positive side and the black wire to the negative.



A. The power harness must be connected to the battery!

CONTACT HARVEST TEC BEFORE MODIFICATIONS.

The unit will draw more amps than convenience outlets can handle. Any modifications of the power harness will void systems warranty

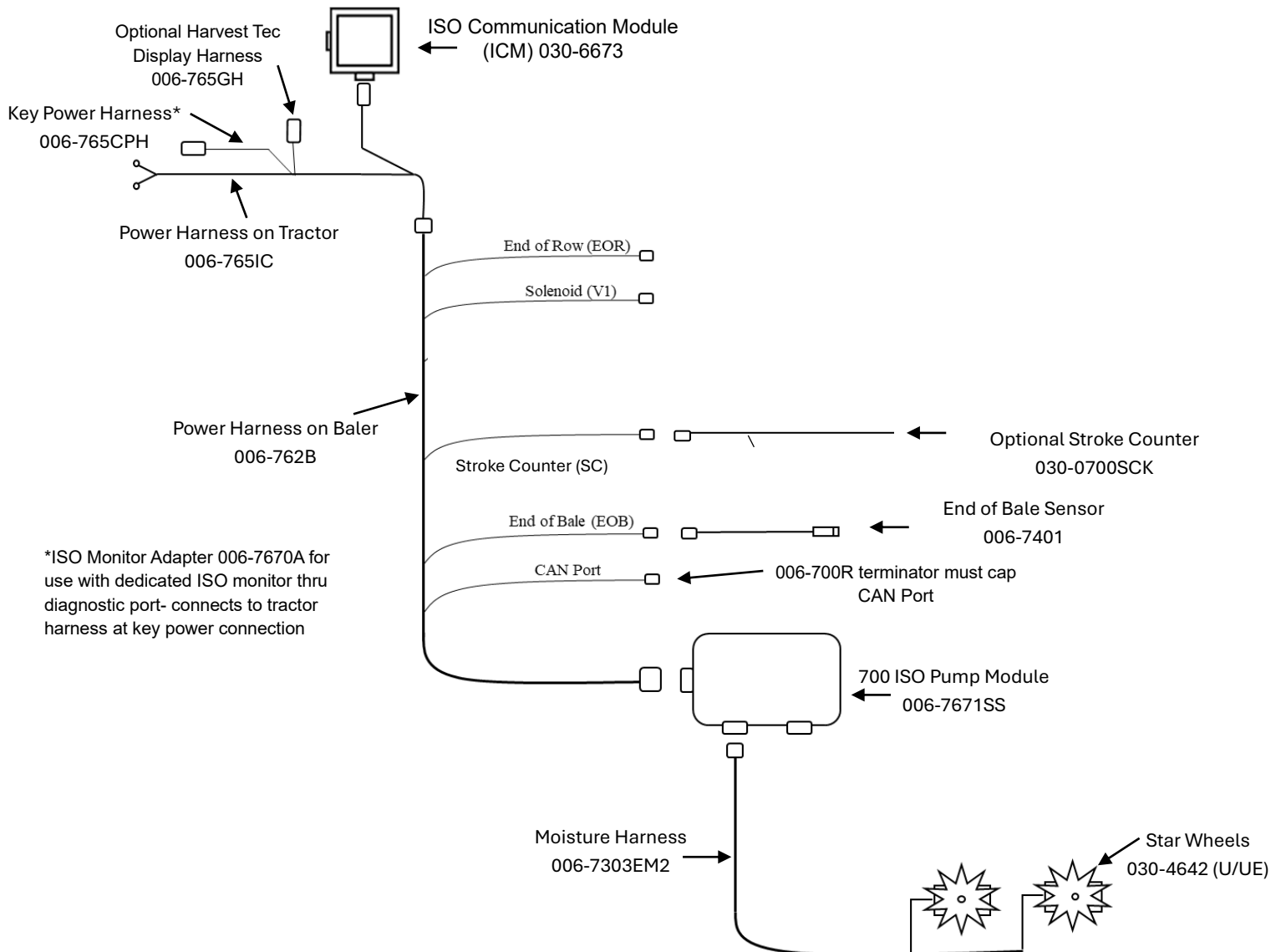
B. This unit will not function on positive ground tractors.

C. If the unit loses power while operating it will not keep track of accumulated pounds of product used.

2. The power harness on the tractor (006-7651C) will run from the tractor battery to the hitch. The power harness on the baler (006-762B) will connect to the tractor power harness (006-7651C) at the hitch.
3. Connect the keyed power wire (006-765CPH) to a keyed power source on the tractor.

The keyed power wire must connect to a keyed source or the unit will not power up correctly.

4. Attached the ISO Communication Module (006-6673) to the tractor power harness (006-7651C).
5. Attach the End of Bale (EOB) connection on baler harness (006-762B) to the EOB Sensor (006-7401).
6. Solenoid (SOL 1) connections on the baler harness is not used.
7. End of Row (EOR) is not used.
8. Rubber molded pump connector wire and Flowmeter port on IPM is not used.
9. Attach star wheel (030-4642U/UE) moisture harness (006-7303EM2) to the IPM module.
10. Ensure 006-700R terminator is connected to CAN/IDM port on 006-762B harness.

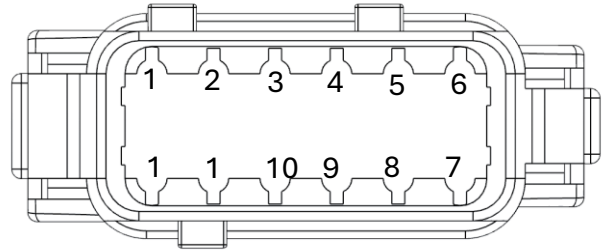


Pin Outs

Integrated Control Module (ICM) on Tractor Harness 006-765IC

(Deutsch Plug Number: DTM06-12SA)

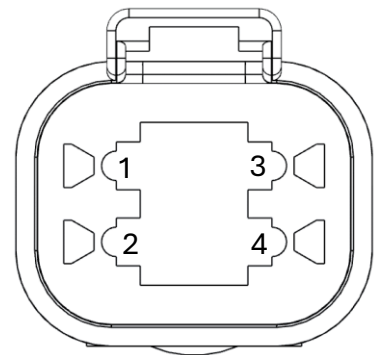
Pin 1	Red	+12V from ECU
Pin 2	Purple	Signal Wire
Pin 3	Red/White	+12V CAN X
Pin 4	Black/White	Ground CAN X
Pin 5	Orange	CAN X Hi
Pin 6	Blue	CAN X Lo
Pin 7	Green	ISO CAN Lo
Pin 8	Yellow	ISO CAN Hi
Pin 9	White	GPS Expansion 1
Pin 10	Gray	GPS Expansion 2
Pin 11	Brown	GPS Expansion 3
Pin 12	Black	Ground from ECU



ISOBUS Plug on Tractor Harness 006-765IC

(Deutsch Plug Number: DT04-4P)

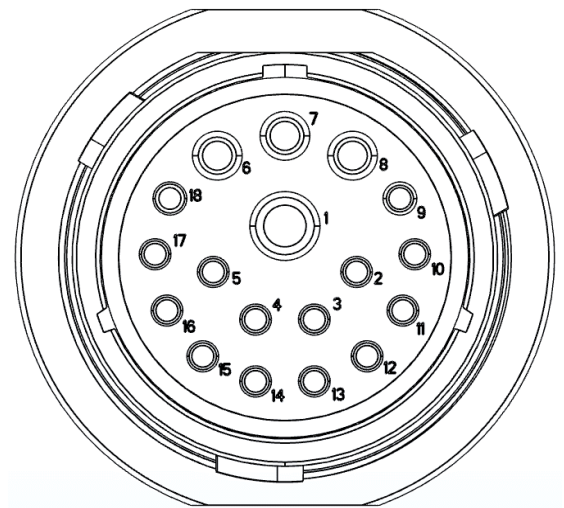
Pin 1	Red	+12V from ECU
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Black	Ground from ECU



Power / Communication Tractor Harness 006-765IC at Baler Hitch

(Deutsch Plug Number: HDP24-24-18PN)

Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Purple	Signal Wire
Pin 11	Red/White	+12V CAN X
Pin 12	Black/White	Ground CAN X
Pin 13	Orange	CAN X Hi
Pin 14	Blue	CAN X Lo
Pin 15	White	GPS Expansion 1
Pin 16	Gray	GPS Expansion 2
Pin 17	Brown	GPS Expansion 3
Pin 18	Not Used	----

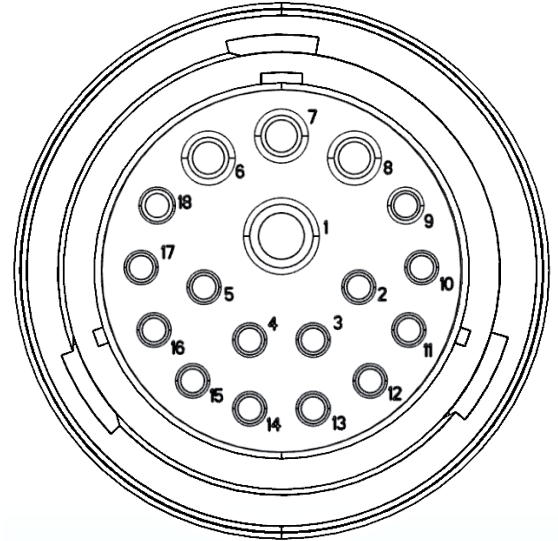


Pin Outs (continued)

Power / Communication Baler Harness 006-765B at Baler Hitch IPM

(Deutsch Plug Number: HDP26-24-18SN)

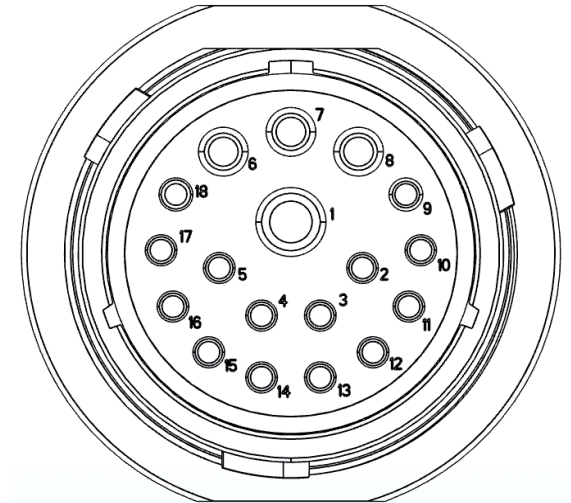
Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Orange/White	+12V Power to EOR
Pin 11	Not Used	----
Pin 12	Not Used	----
Pin 13	Not Used	----
Pin 14	Not Used	----
Pin 15	Not Used	----
Pin 16	Not Used	----
Pin 17	Not Used	----
Pin 18	Not Used	----



Power / Communication Baler Harness 006-765B at IPM Module

(Deutsch Plug Number: HDP24-24-18SN)

Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Orange/White	+12V Power to EOR
Pin 11	Orange/Black	Ground to EOR
Pin 12	Purple/Green	EOR Signal
Pin 13	Blue/White	EOB Signal
Pin 14	Gray/Red	+12V Power to Solenoid 1
Pin 15	White/Black	Ground to Solenoid 1
Pin 16	Orange/Red	+12V Power to Solenoid 2
Pin 17	White/Black	Ground to Solenoid 2
Pin 18	Not Used	----



*IPM Module Whip Plug- Pin # 5 Not Used

Solenoid 1 Plug on Baler Harness 006-765B

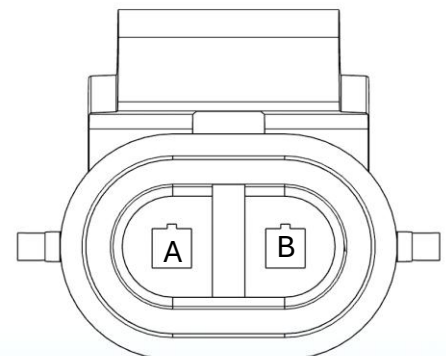
(Deutsch Plug Number: APTIV 12052641)

Pin B	Gray/Red	+12V to Solenoid 1
Pin A	White/Black	Ground to Solenoid 1

Solenoid 2 Plug on Baler Harness 006-765B

(Deutsch Plug Number: APTIV 12052641)

Pin B	Orange/Red	+12V to Solenoid 2
Pin A	White/Black	Ground to Solenoid 2

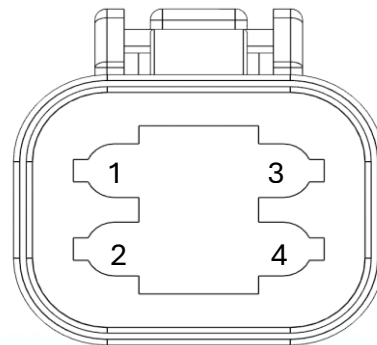


Pin Outs (continued)

CAN / IDM on Baler Harness 006-765B

(Deutsch Plug Number: DT06-4S)

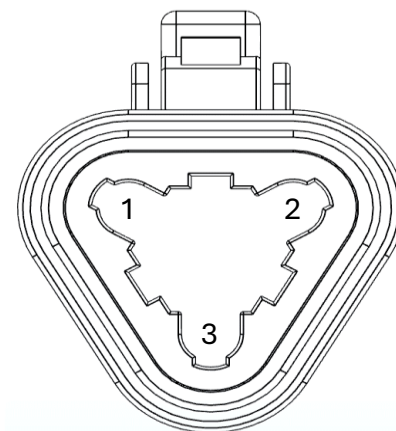
Pin 1	Red	+12V to Solenoid 2
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Black	Ground to Solenoid 2



End of Bale Sensor Plug on Baler Harness 006-765B

(Deutsch Plug Number: DT06-3S)

Pin 1	Orange/White	+12V to End of Bale Sensors
Pin 2	Orange/Black	Ground to End of Bale Sensors
Pin 3	Blue/White	Signal



End of Row Sensors Plug on Baler Harness 006-765B

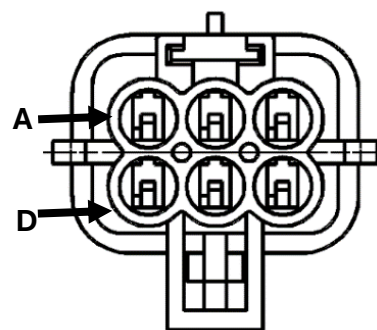
(Deutsch Plug Number: DT06-3S)

Pin 1	Orange/White	+12V to End of Bale Sensors
Pin 2	Orange/Black	Ground to End of Bale Sensors
Pin 3	Blue/White	Signal

Integration Harness Plug on Baler Harness 006-765B

(Plug: APTIV 12052848)

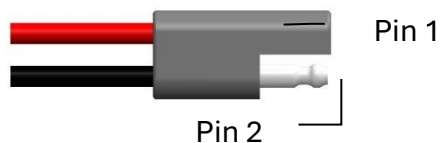
Pin A	Not Used	----
Pin B	Red	+12V Power
Pin C	Not Used	----
Pin D	Gray	Ground
Pin E	Orange	CAN Hi
Pin F	Blue	CAN Lo



Pump Connection on 700 Controller Harness

(16 AWG Two-Wire Plug)

Pin 1	Red	Power to Pump
Pin 2	Black	Ground to Pump



Harvest Tec LLC. Warranty and Liability Agreement

Harvest Tec, LLC. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, LLC. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, LLC.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, LLC. within 30 days of the failure. If it is determined that a non-Harvest Tec branded hay preservative has been used inside the Harvest Tec applicator system where the failure occurred, then Harvest Tec reserves the right to deny the warranty request at their discretion. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, LLC. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, LLC. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, LLC. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, LLC. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 5/22

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Star Wheel Installation Guide

