

Installation Manual

Model 700A & 700UHD ***Moisture Sensor Kit for Large Square Balers***



HarvestTec[®]

EST. 1976

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Introduction

Thank you for purchasing the 700 series moisture system. This system has been designed to be operated through the Harvest Tec display, an iOS or Android tablet (not included) using the Precision Baling App, or to plug directly into the baler's ISOBUS and display.

The 700 Series Moisture System is designed to be expandable and be able to apply Harvest Tec Baler's Choice buffered propionic acid to the forage crop as it is baled. Failure to follow instructions can result in personal injury or equipment malfunction. If you need parts for the system, please view the Parts Breakdown and contact your local authorized dealer to order the parts.

Right and Left sides are determined by facing in the direction of forward travel.

System Requirements



**The Baler Processor must have Version 3.3 or higher.
C1000 monitor must have Version 3.0.1 or higher
If equipped with the SBM, the SBM must have Version 4.0 or higher.**



****Made for Harvest Tec Display, Baler Integration, or Tablet****
For best performance ensure all displays are running the latest operating system

Tools Needed

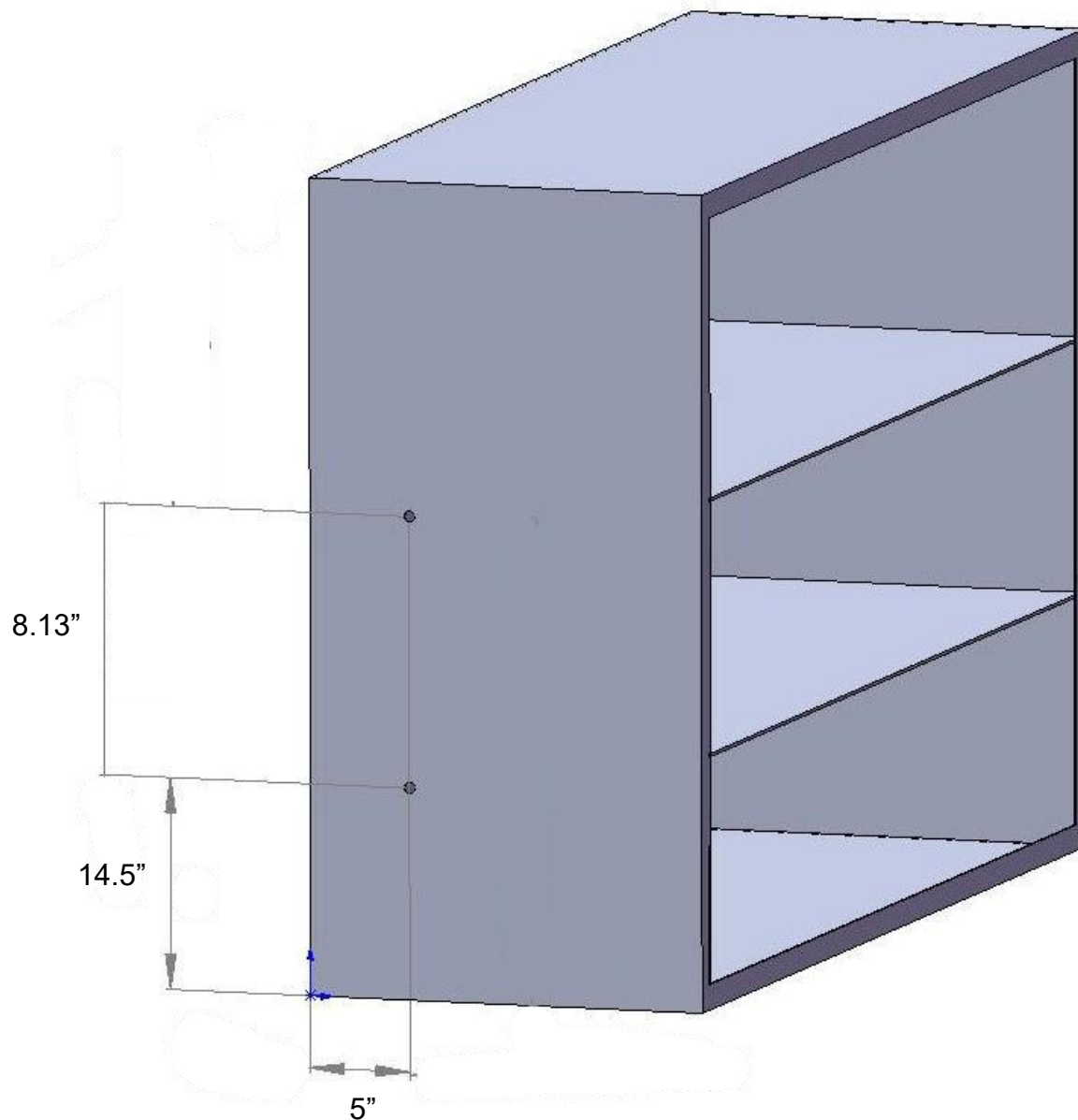
Standard Wrench set
Electric drill and bits
Side cutter

Standard Socket Set
Hammer
Center punch

Installation – 700A and 700UHD

ISO Pump Module (IPM) Processor

Follow the instructions below to mount the Main Processor (IPM) onto your baler. The locations shown are on the right twine box (looking from the back of the baler). Mark and drill the two 3/8 (10mm) holes and install the (IPM) with two 5/16 x 1 bolts, four 1/4" washers, and two 5/16" nylock nuts. Main harness whip coming out of (IPM) should point to the ground. When attaching other harness make sure to loop them below the (IPM) so as not to funnel water into the control.



Main Wire Harness Routing and Connections



Route harness 006-765B2 along path shown above (or similar) either on top of or inside of the baler from the pump plate to the hitch of the baler. Note: the end of the harness that has the large plug with sockets and the white heat shrink label, will be at the hitch of the baler. The other end attaches to plug on pump plate. Keep harnesses away from moving parts and hydraulic hoses. Secure harness in suitable locations as needed.

Identification on plugs of Main Baler Harness 006-765B2

Sol 1 and Sol 2 Plugs attach to the solenoids with two 006-3650-S1 harnesses. Sol 1 attaches to the solenoid with a white dot. Sol 2 attaches to the solenoid with a blue dot. (Solenoids not included in 700A and 700UHD).

EOR Plug (End of Row) is for the optional Crop Eye Forage Indicator kit. (474C)

CAN/IDM Plugs are for use with optional Moisture Dye Marking kit. (740DM), ISOBUS integration with compatible balers, future expansion, or CAN termination. Only one CAN/IDM port requires a connection for termination. Dye Marker or baler ISO integration harness has a port for terminator connection on them.

EOB Plug is for the (End of Bale) sensor that is attached by the needle arm.

Secure with existing cable clamps or use cable ties when all connections are made.

Main Wire Harness and Baler Interface Harness Routing and Connections (continued)



AGCO 2200 series (2012 and later models)

A. Route harness 006-765B2 along this path or similar inside of the baler. Keep harnesses away from moving parts and hydraulic hoses. Secure with existing cable clamps or use cable ties. When all connections are made to the IPM on pump plate secure wires as shown above.



B. Under the chamber (back right) locate the Active Terminator from the end of the baler harness (often hidden in the frame). It is located beneath the right rear corner of the baler frame. Attach Baler Interface Harness (006-765VA) to that location. Reconnect Active Terminator to open port of that same harness (006-765VA). If your baler does not have a Terminator at this location, please call Harvest Tec. Route (006-765VA) harness and connect to 006-765B2 plug labeled "CAN/IDM"

Pre 2012

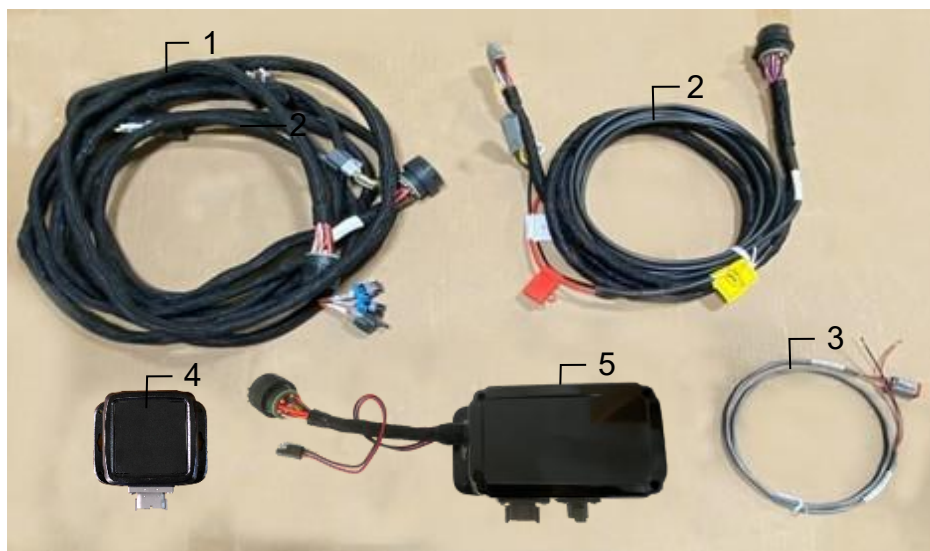
If your baler has the White Terminating Resistor you will need to attach the Pre 2012 AGCO Integration Harness (006-6650VAX) to the end of the Baler Interface harness (006-765VA). Please contact Harvest Tec for this harness. This style terminator may be next to the Baler's Main Processor.



2370UHD Baler ISOBUS Integration Connection

Beneath the right rear chamber locate the harness labeled (LHR-C72 ISOBUS Term). It is located at the right rear corner of the baler frame. Attach Baler Interface Harness (006-765VA) to that location

Control Modules and Wiring Harnesses

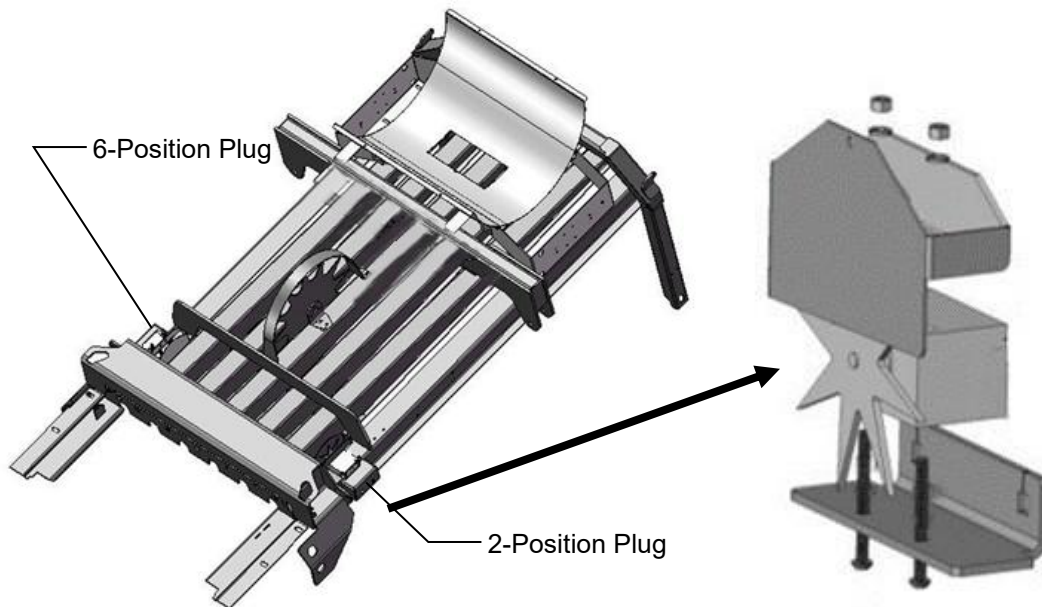


<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Power Lead Baler 35'	006-765B2	1	NP	Baler Integration Harness	006-765VA	1
2	Power Lead Tractor	006-765IC	1				
3	Key Switch Wire	006-765CPH	1	NP	Baler Integration Extension (Required only for pre-2012 Agco Balers)	006-6650VAX	1
4	ISO Pump Module (IPM)	006-7671LS	1	NP	Baler Integration Harness (Krone Balers Only)	006-765VAK	1
5	ISO Communication Module (ICM)	006-6673	1	NP	Baler Integration Harness (Krone Gen. 5 Balers Only)	006-765VAK2	1
NP	Dust Plug Kit	006-765DP	1				
NP	120 Ohm Resistor (For use as non-ISO integrated units)	006-700R		NP	USB-C to USB-A Comm.Cable (Optional use for tablet connection)	006-6672USBX	

Star Wheel Moisture Sensors (MSH-LS-STD) **700A and 700UHD**

Mounting – Non-UHD Balers

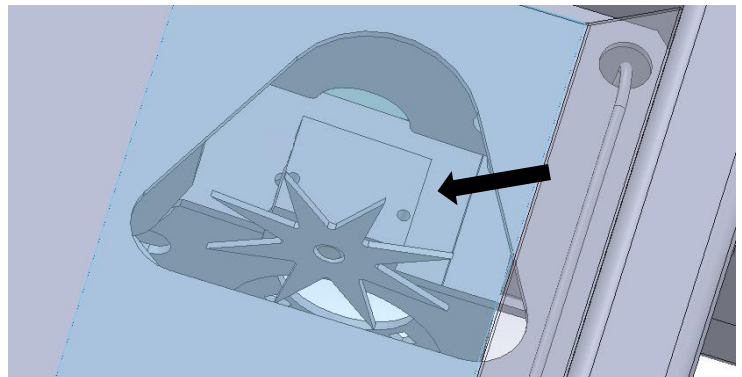
Locate parts bag E and mount star wheels on top of the baler, just behind the knotters and under the walkway on both sides. The notch and holes for the star wheel are precut, secure the star wheels with 5/16" x 3-1/4" BHCS (x2 each side) from the bottom. Blocks are dropped down on the bolts, spacer plate (001-6707ES) used between baler and each star wheel block, then secured in place with the star wheel twine guards (001-4645H, 001-4644H). **Note: Star wheel with six-position plug needs to turn in the same directions as arrow diagram on the back cover. Twine diverter with two extra holes attaches to star wheel with 6 position plug.** Hand tighten with wrench or ratchet- not to exceed 13 ft-lb torque. **DO NOT USE AN IMPACT TO TIGHTEN.** Verify that star wheels align with bale chamber before tightening down all hardware. Connect star wheel harness (006-7307EM2) to the star wheels and route back to pump plate. Attach to square plug on bottom of IPM control module.



Star Wheel Mounting – UHD Balers

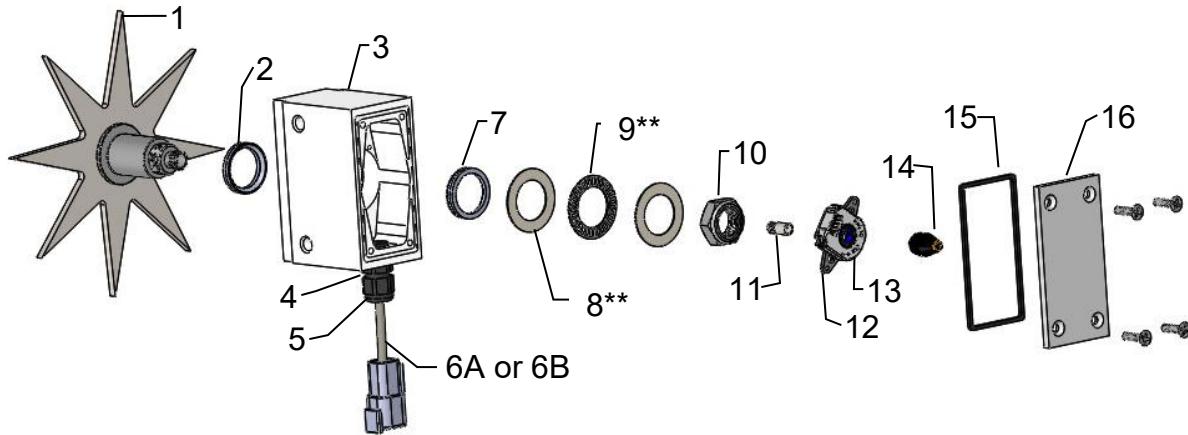
The star wheels are to be mounted on top of the baler, just behind the knotters and under the walkway on both sides. The holes for the star wheel are precut. Remove the plate on top of the catwalk covering the triangle shaped access cutout. Place star wheel over the predrilled holes on both sides of the bale chamber, (shown below). **Note: Star wheel with six-position plug needs to turn in the same directions as arrow diagram on the back. Twine diverter with two extra holes attaches to star wheel with 6 position plug.**

Secure the star wheels with 5/16" x 3-1/4" BHCS (x2 each side) from the bottom side. Blocks are dropped down on the bolts, spacer plate (001-6707ES) used between baler and each star wheel block, then secured in place with the star wheel twine guards (001-4645H, 001-4644H). Hand tighten with wrench or ratchet- not to exceed 13 ft-lb torque. **DO NOT USE AN IMPACT TO TIGHTEN.** Connect star wheel harness (006-7307EM2) to the star wheels and route back to pump plate. Attach to square plug on bottom of IPM control module.



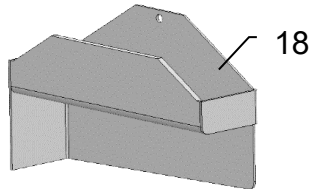
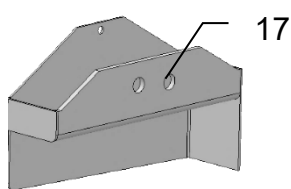
Star Wheel Sensors- 700 Series

(For Large Square Balers – Updated Jan. 2026)



Ref	Description	Part#	Qty	Ref	Description	Part#	Qty
1	Star Wheel	006-4642US	1	10	Star Wheel Nut	006-4642U	1
2	Dust Seal Gasket	006-4642UG	1	11	Swivel Insert	006-4642B	1
3	Star Wheel Block (Aval. in 2026 style only)	006-4642UB	1	12	Encoder Mount	006-4512P	1
NP	3/8" Grommet Nut	008-0821B	1	13	Encoder	006-4512E	1
4	3/8" Grommet Seal	008-0821G	1	14	Electric Swivel	006-4642A	1
5	3/8" Comp. Grommet	008-0821A	1	15	Star Wheel Block Gasket (Fits pre-2024 block style)	006-4642UG	1
6A	Encoder Harness Plug (6 Pin)	006-7307EM	1	15	Star Wheel Block Gasket (Fits 2024 and newer blocks)	006-4642UG2	1
6B	Moisture Harness Plug (2 Pin)	006-7307M	1	16	Block Cover (Fits pre-2024 block style)	006-4642UC	1
7	Spacer (only used in some of the pre-2024 blocks)	006-4642UBS	1	16	Block Cover (Fits 2024 and newer block style)	006-4642UC2	1
8	Thrust Bearing Washer	006-4642TA	2	Bearing Rebuild Kit (parts 2, 7-10)			006-4642UK
9	Thrust Bearing	006-4642TB	1				
**	Bearing Washer (Replaces parts 8 & 9)	006-4642W	1	Complete Assembly w/Encoder			030-4642UE
NP	Spacer Plate (use one per star wheel)	001-6707ES		Complete Assembly No Encoder			030-4642U
NP	S.W. Drilling Template	001-4642T					

Twine Diverters and Moisture Harness



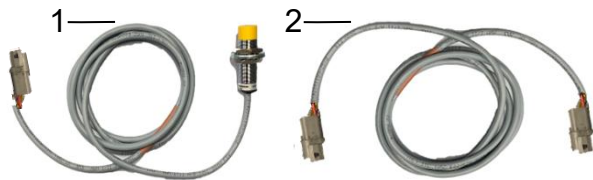
Ref	Description	Part #	Qty
17	Twine Diverter- Right	001-4644H	1
18	Twine Diverter- Left	001-4645H	1
19	Moisture Harness- Standard (12' and 13' Section lengths)	006-7307EM2	1
19	Moisture Harness- Long (16' and 18' section lengths)	006-7307EM3	1
Complete Moisture Kit* -Standard		MSH-LS-STD	
Complete Moisture Kit* - Long		MSH-LS-EXT	

*Complete Moisture **Kits** include encoder star wheel, non-encoder star wheel, left and right twine diverters and long or std. moisture harness.

End of Bale Sensor (EOB)

The End of Bale Sensor determines the position of the needles on the baler. When the needles cycle the sensor communicates this information to the controls. Installation of this sensor is required for use with the Harvest Tec job records. Reference "Sensor Settings" in Operation Manual. Follow the steps below for your baler to mount the sensor.

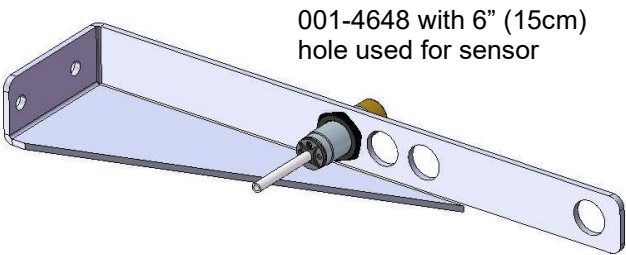
End of Bale Sensor



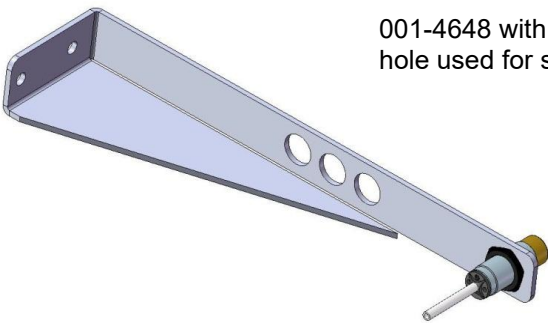
Ref	Description	Part #	Qty
1	End of Bale Sensor	006-7401	1
2	End of Bale Ext.	006-7401EXT	1

Massey ISO Balers

End of bale sensor bracket (001-4648) will be used. Cutoff excess metal not used during installation.

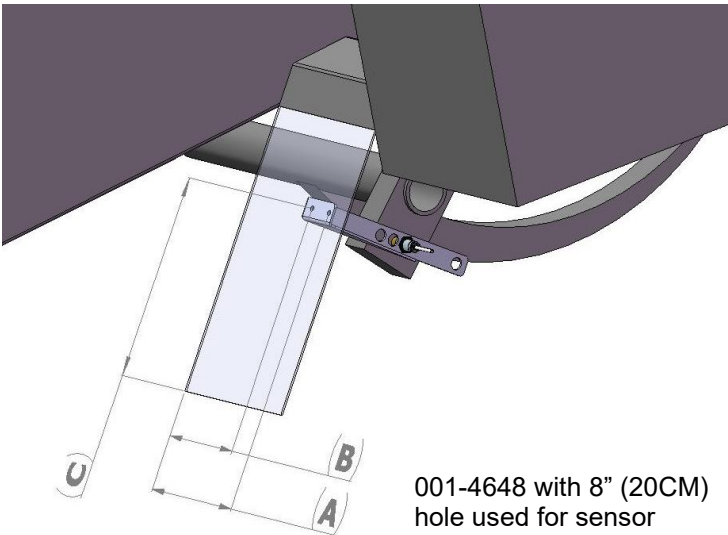


001-4648 with 6" (15cm) hole used for sensor



001-4648 with 12" (30cm) hole used for sensor

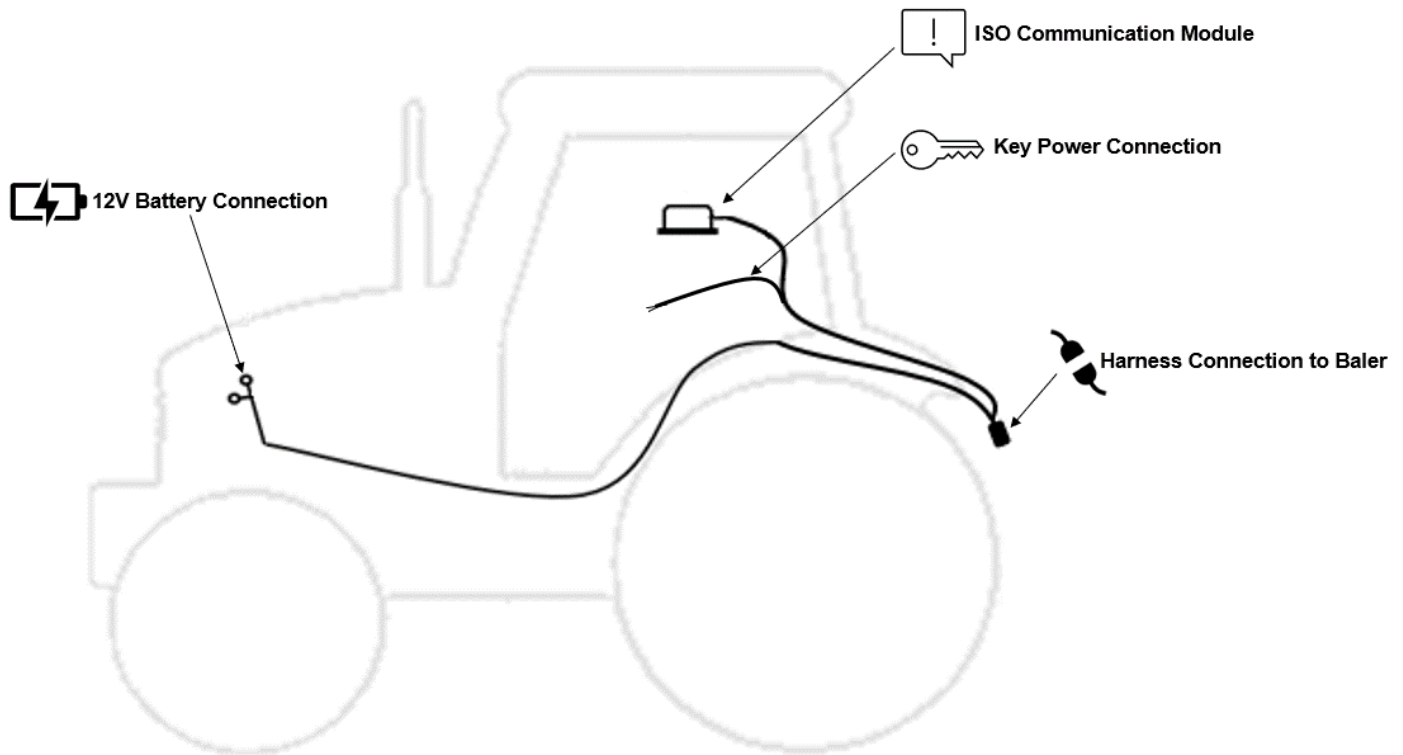
Mount the end of bale sensor bracket (001-4648) as shown in the 8" (20cm) hole position. Mark and drill two 3/8" (10mm) holes and attach the bracket using two 5/16" x 1" self-tapping screws, and 5/16" flange nuts. Mount the sensor in the 8" (20cm) hole location, keep the sensor 1/4" (7mm) from the needle arm and tighten both nuts. Cut off excess metal past the sensor. Run the sensor cable up to the main harness (006-765B2). Attach to the plug labeled EOB.



001-4648 with 8" (20CM) hole used for sensor

Sensor hole location 8" (20cm)	A 4-7/8" (12cm)	B 3-1/8" (8cm)	C 15" (37cm)
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Tractor Setup



The general tractor setup of the 700 Series applicator can be seen above. The main harness of interest is the tractor power/communication harness (006-7651C). This harness will connect at the tractor battery, to the ISO Communication Module (ICM) mounted in the cab, a keyed power connection point, and connect at the hitch area to the baler power/communication harness (006-765B2). View below to see highlighted installation instruction:



12V Battery Connection

The 12V battery connection must be at the tractor battery. Connection to alternative locations such as an accessory port can cause problems with applicator system.

MUST BE CONNECTED DIRECT TO TRACTOR BATTERY TERMINALS



ISO Communication Module

The ISO communication module is to be mounted inside the cab. Other mounting locations can lead to issues with weathering and operation. Once installed and the system is powered, a green light will turn on the ICM module.



Key Power Connection

Ensure a solid keyed connection is found inside the cab and wired into. Poor keyed power connection can result in applicator system issues.



Harness Connection to Baler

The tractor harness connects at the hitch to baler power/communication harness (006-765B2). This will allow the system components to communicate with one another. Ensure connections are debris and corrosion free.

Display Options

Optional Harvest Tec Display

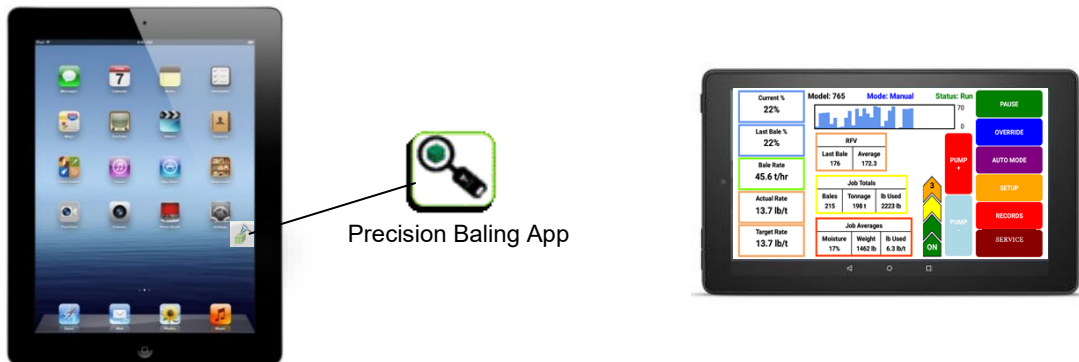


The 700 series Harvest Tec Display will allow you to set your real time baling parameters to ensure the most precise application to every bale. This is done by utilizing the improved touch technology to select objects, enter data, and swipe through operational screens.

The Harvest Tec Display offers easy integration by connecting to the additional CAN plug on the 006-765IC harness. Once, connected the Harvest Tec display will power up with applicator system.

Note: The Harvest Tec Display must be used as a standalone display, the baler cannot run both integrated and on the Harvest Tec Display. Must be one or the other. Removal of the 006-765VA or 006-765VAU (UHD balers) integration harness is required when equipped.

Optional Tablet Display



The iOS or Android Tablet displays offer the ability to communicate with the 700 series applicator system via hard-wired connection to the ISO Communication Module (ICM). Through the free Precision Baling App, the operator can set real time baling parameters to ensure the most precise application to every bale. This provides a multi-use option while utilizing the improved app to select objects, enter data, and easily switch through operational screens.

The Tablet Display offers easy integration by connecting a data transfer/charging cable to the USB port on the ICM module (USB port closest to LED light). The Harvest Tec Applicator will display upon opening the app and powering up the applicator system when connected. Tablets can be used in addition to ISO integrated baler VT display.

***Made for iPad® (iOS 15 or higher) or Android Tablet (Does not work with Amazon Fire).
Required to be running the most current operating system or one version previous.
iPads 10+ years are no longer supported by Apple and are unable to download app.**

***iPad is a trademark of Apple Inc., registered in the U.S. and other countries.**

Optional Harvest Tec Display Kit (030-7670DK)



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Suction Cup Mount	001-2012SCM	1
2	Ram Mount	001-2012H	1
3	Harvest Tec Display	006-765GVT	1
4	Display Harness	006-765GH	1
5	Mounting Plate	001-700GH	1
NP	700 Series Resistor	006-700R	1

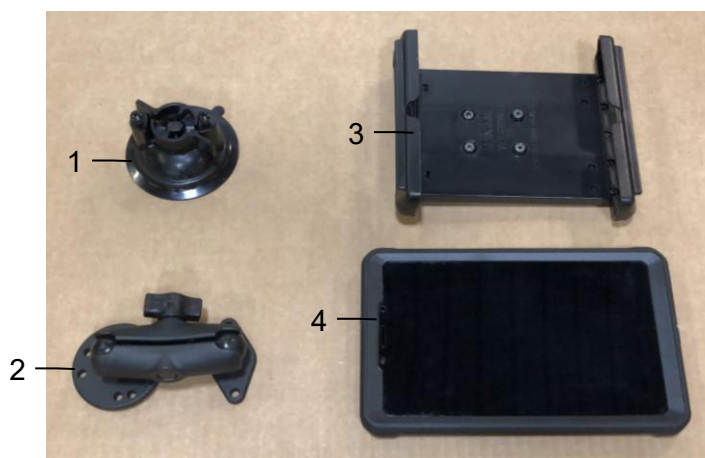
Complete HT Display Kit 030-7670DK

Installation Instructions

1. Connect 006-765GH harness connection to 006-765IC tractor harness key power plug.
2. Connect 006-765GH harness to the Harvest Tec VT Display before tightening mount in place.
3. Tighten the mounting and display. Streamline harness as necessary.
4. Once connected, power cycle the system and ensure display is working properly.

NOTE: CANNOT OPERATE APPLICATOR SYSTEM WITH HARVEST TEC DISPLAY AND BALER ISO INTEGRATION or TABLET/ iPad AT THE SAME TIME.

Optional Android Display Kit (030-1670DK)

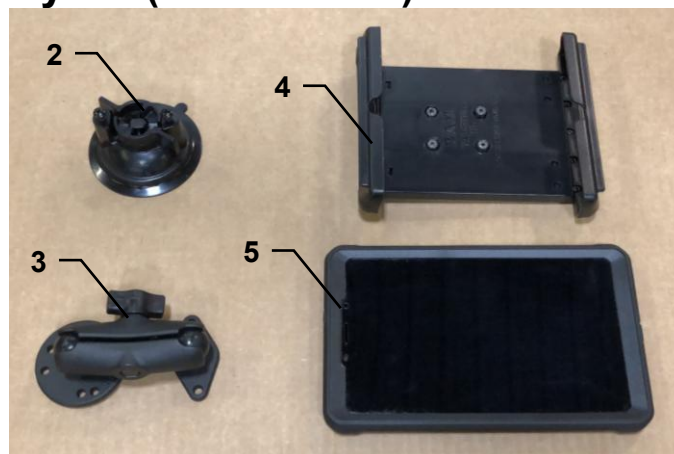
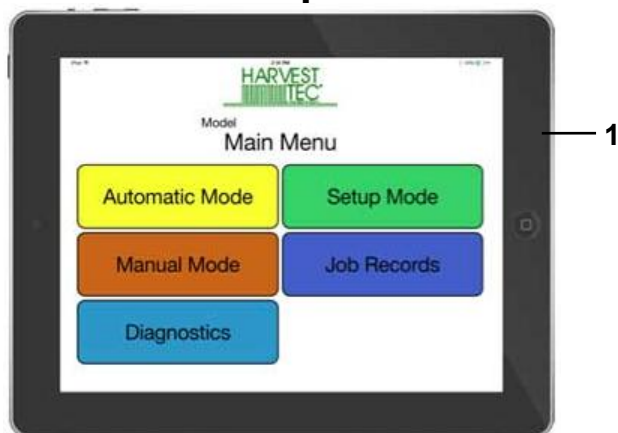


Ref	Description	Part #	Qty
1	Suction Cup Mount	001-2012SCM	1
2	Ram Mount	001-2012H	1
3	Spring Load Cradle	001-2012SLC	1
4	Android Case	001-2012A1	1
5	Android Tablet	006-1670AT	1
NP	USB-C to USB-A Cable	006-6672USBX	1

Complete Android Tablet Display Kit 030-1670DK

Note: Use a quality communication cable ending with a USB-A connection to connect tablet to (006-765ICM) control module - plug into the USB port showing a tablet.

Optional iPad Display Kit (030-6670DK)



Ref	Description	Part #	Qty
1	iPad Mini 6	006-6670IP	1
2	Suction Cup Mount	001-2012SCM	1
3	Ram Mount	001-2012H	1
4	Spring Load Cradle	001-2012SLC	1
5	iPad Mini 6 Case	001-2012C6	1
NP	Power/Comm. Cable	006-6672USBX	1

Complete iPad Mini Display Kit 030-6670DK

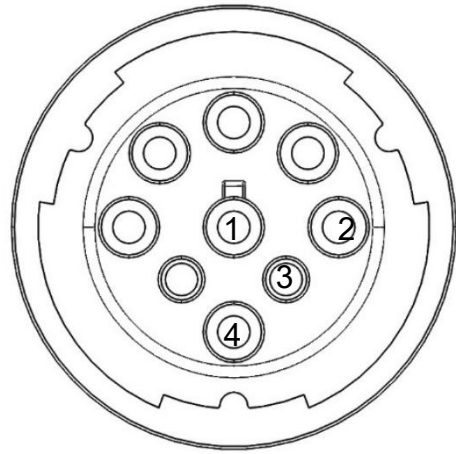
iPad mini is a trademark of Apple Inc., registered in the U.S. and other countries

Optional Adapter Harness for ISO Display (006-7670A)

The 700 Series Applicator has the option to tie into compatible Tractor ISO monitors by utilizing the ISO Monitor's diagnostic port for use as a Dedicated Monitor. The Harvest Tec System will then populate a new object pool within the ISO display. When this object pool is selected, the ISO monitor will then function as a Dedicated Monitor for the Harvest Tec System. **The Harvest Tec System will function as a stand-alone system, and will not be integrated with any system ISO software using this adapter.** Any tablet cord connection to the ICM module must be disconnected from the ICM to allow the Harvest Tec program screen to activate with the ISO display.

To connect adapter 006-7670A, unplug the 4-pin 006-765CPH Key Power Plug connection from the 006-765IC Tractor Harness and replace with the plug from the 006-7670A Adapter. Connect the round plug end of the 006-7670A Adapter to the Tractor ISO Display Diagnostic port.

For additional information please see the Harvest Tec YouTube Channel (@harvesttec) for the 7670A Adapter Harness for ISO Display instructional video.



Pin 1	Black	Ground
Pin 2	Yellow	CAN High
Pin 3	Green	CAN Low
Pin 4	Red	12V+ Key Power

Baler VT Integration Option (for compatible ISO balers)



The 700 series integration to the Baler VT allows for the ability to set your real time baling though the baler VT and monitor both baler settings and Harvest Tec system parameters on one screen to ensure the most precise application to every bale.

The 700 series offers easy integration by connecting to the additional CAN plug on the 006-765B2 harness. Once connected the Harvest Tec system will display with power up of the baler and applicator system.

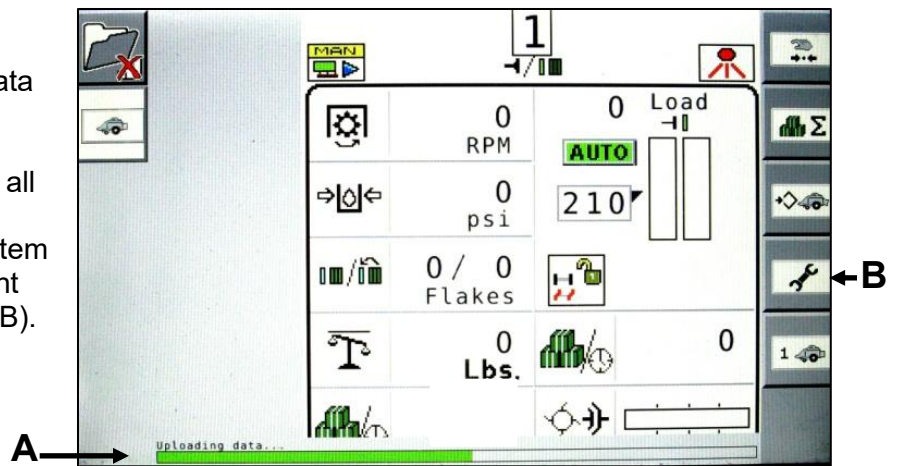
Baler Display Integration

The ISOBUS Monitor utilizes a combination of soft keys, number menus, and the scroll wheel on the upper right side of the actual monitor to make selections. Selections are made by scrolling the Thumb Wheel and pressing in once the selection is highlighted. All buttons are labeled and color coded.

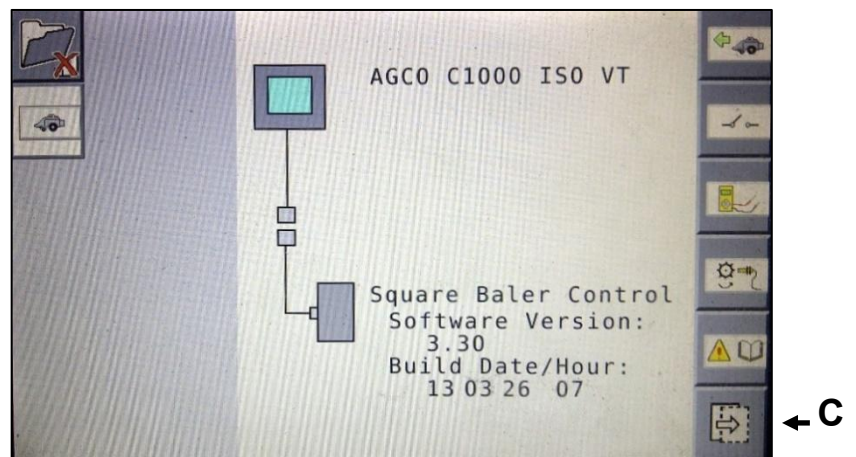


Baler Monitor Setup

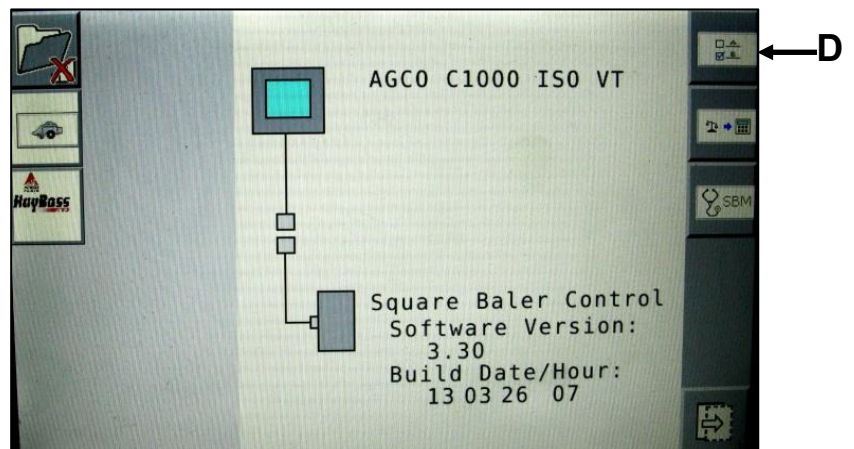
At any time after the initial Start Up/Power On the green "uploading data" status bar (arrow A) may begin to fill. However, due to software version changes a status does not appear on all monitors. To begin setup of the HayBoss Preservative Applicator System select the fourth icon down on the right screen menu-the wrench icon (arrow B).



The service screen displayed below will appear. Here you can see the Version of Software for your baler which should be 3.30 or higher to enable working with the Preservative Applicator. Select the icon (arrow C) located at the bottom of the right selection menu to move to the next options menu.

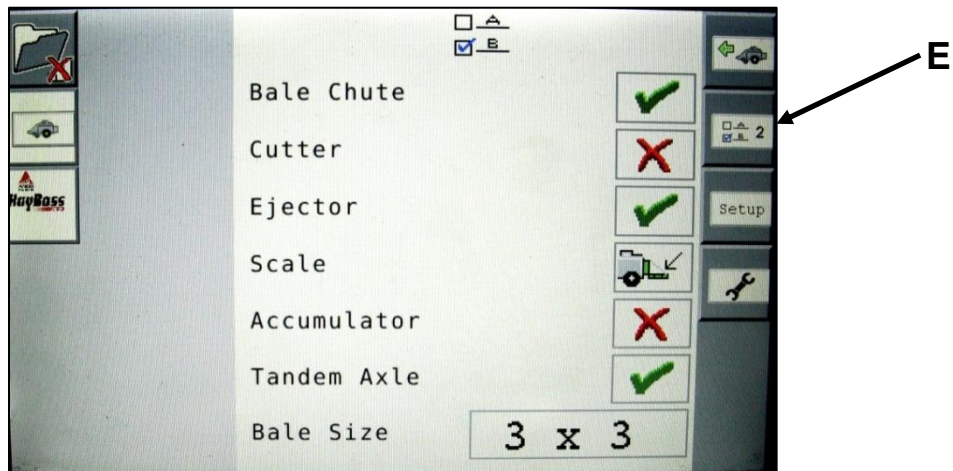


Then select the 'A B' icon (arrow D) on the right side, this should be the top button.

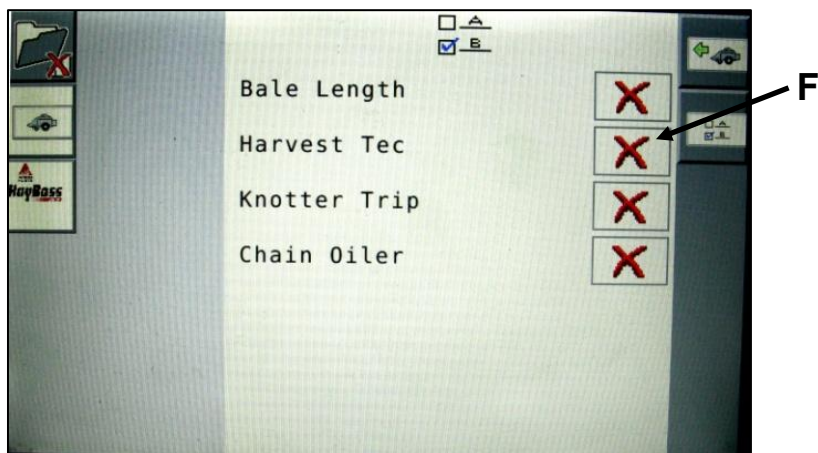


Baler Monitor Setup (continued)

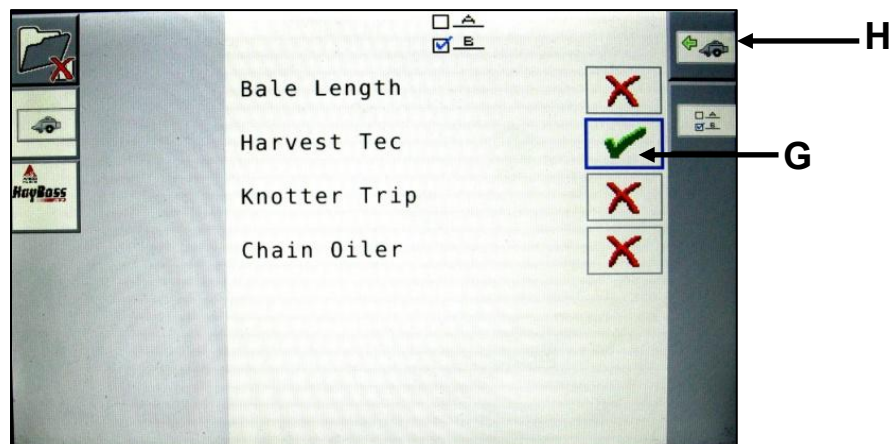
Then select the 'A B 2' icon (arrow E) on the right side to enter the next baler options screen.



Use the thumb wheel to scroll and select the Harvest Tec Option (arrow F). Press the scroll wheel to open the drop-down menu.

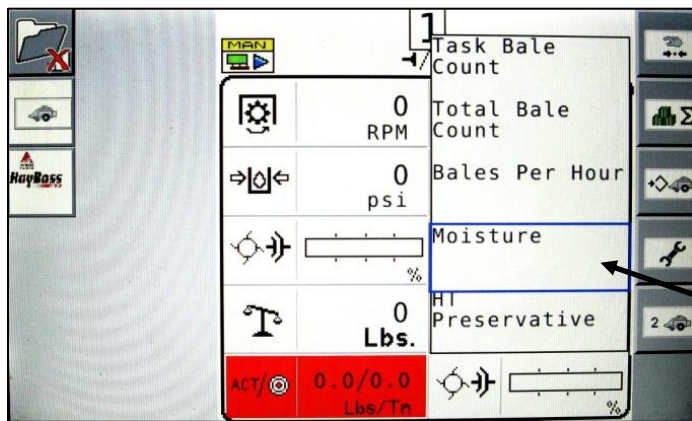
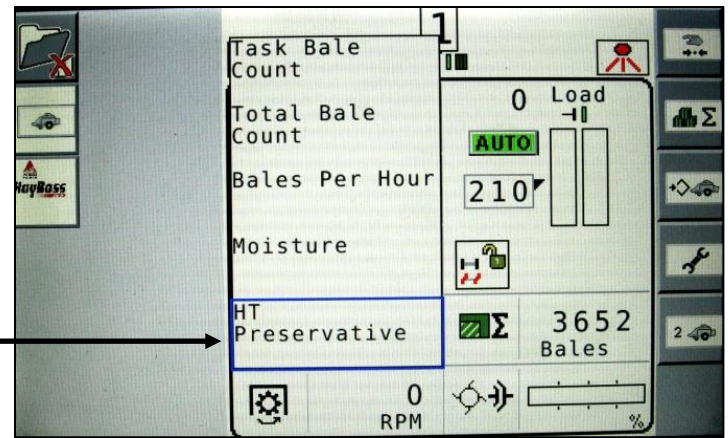


Select the green check mark to turn the Harvest Tec option ON (arrow G). Then select the Baler Run Screen button (arrow H) to save the setting and proceed to the baler run screen.



Baler Monitor Setup (continued)

Use the scroll wheel to select a container option on the baler run screen. Harvest Tec information can be displayed in any container on the baler run screen. Press the scroll wheel to open the drop-down menu and scroll to select the “HT Preservative” (arrow I) option and press the scroll wheel to select it. This will place the preservative information, “Actual” and “Target” values, in that position on the screen.



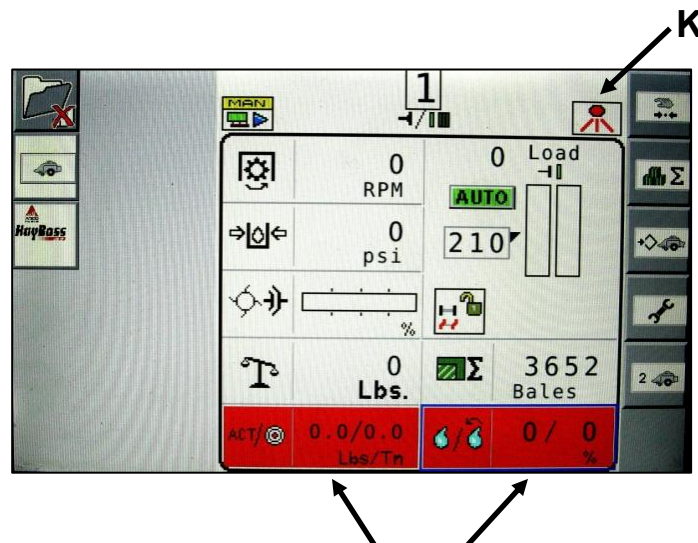
Follow the same steps as noted above to select a container for the moisture information (arrow J). This will place the “Instantaneous” and “Last Bale” moisture values in this position on the screen.

Once the HT Preservative and Moisture options are selected, the containers and spray icon should flash when the system is in a PAUSED state, indicating that the system is not in RUN mode or that the system is paused by the End-of-Row sensors. When the icons are solid, it indicates that the system is in RUN mode and not paused by the End-of-Row sensors.

The preservative information is denoted by “ACT” for actual application and a target icon for the target value. These values are separated by a slash.

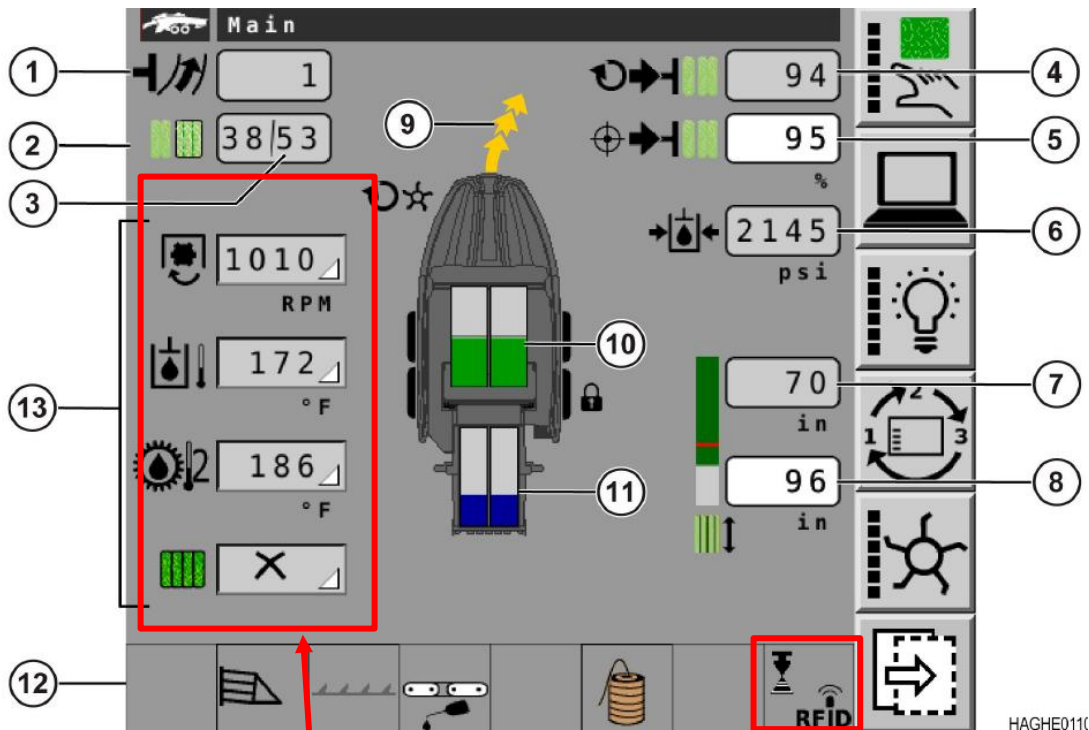
The moisture information is denoted by a moisture droplet for instantaneous and a moisture droplet with a back arrow above for the last bale average moisture. These values are separated by a slash. And a preservative nozzle icon will show in the top right corner of the screen (arrow K).

****NOTE:** When the preservative sprayer icon is flashing, the preservative system is not in either run mode (Auto or Manual), or the system is paused by the End-of-Row sensors. When the system is in a run mode, the icon will be solid GREEN. The HT Preservative and Moisture containers will flash when the system is not in a run mode or paused by the End-of-Row sensors.



HT Preservative and Moisture Containers

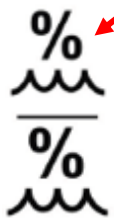
Baler Monitor Setup / View – UHD Baler Only



These four containers can be configured by the operator. In the selectable list are the items for your system. They are Current moisture, average moisture, applicator target rate, and applicator actual rate. When moisture is above your alarm setpoint it will show the moisture value with a red background.

This container is reserved for the moisture system. It shows the tagger status and applicator status. When moisture is above the set point, it will turn the background red and show the percent moisture icon in the upper right corner.

Background turns red when system is on main work screen. The icon will blink when the system is paused.



Current Moisture

Average Moisture



Preservative Applicator Target Rate

Preservative Applicator Actual Rate



Moisture System On. The icon will flash when the system is paused



Moisture System Off



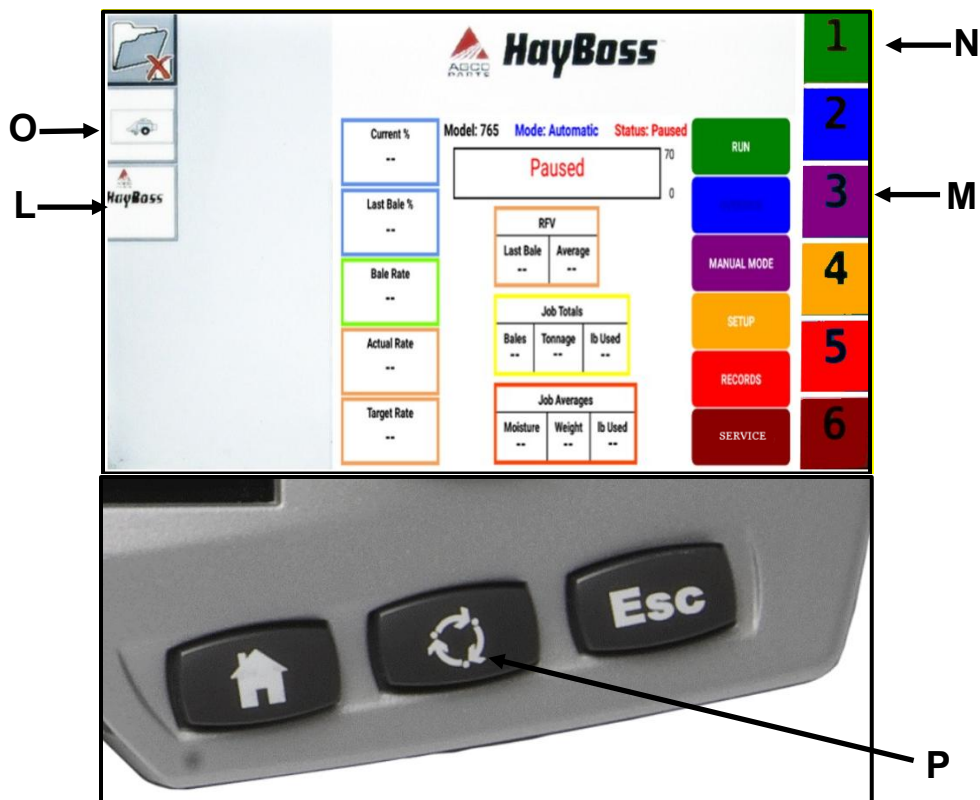
Tagger Installed and On. This icon will flash when a tag is applied. A percent (%) symbol will display if a bale moisture goes over the set limit.

Selecting the 700 Series Preservative Applicator

The soft keys down the left side of the monitor correlate with choosing connected implements or files. Depending on your specific situation this could show your tractor, camera, baler, or the HayBoss Preservative Applicator System, among others. To enter the HayBoss menu screens, select the soft key next to the HayBoss icon (Arrow L). Once the HayBoss option has been selected, the Main Menu screen will show as seen below.

The numbered and colored soft keys on the right side (1-6) correlate to the selection options on the screen. For example, Manual Mode is PURPLE, this correlates to the PURPLE number “3” soft key option on the right side (Arrow M). So, to enter Manual Mode, the scroll wheel can be used to select the button or the soft key next to the PURPLE number “3” option can be pressed. To return to the baler work screen select the baler icon (arrow O).

The cycle button (Arrow P) can be used to toggle between connected implements. This is located at the bottom of the monitor next to the Home and Esc buttons.



Wiring Diagram – 700A and 700UDH Moisture Only

1. Connect the power harness (006-7651C) to the tractor battery (12 volt) using the red wire with fuse to the positive side and the black wire to the negative.



A. The power harness must be connected to the battery!

CONTACT HARVEST TEC BEFORE MODIFICATIONS.

The unit will draw more amps than convenience outlets can handle. Any modifications of the power harness will void systems warranty

B. This unit will not function on positive ground tractors.

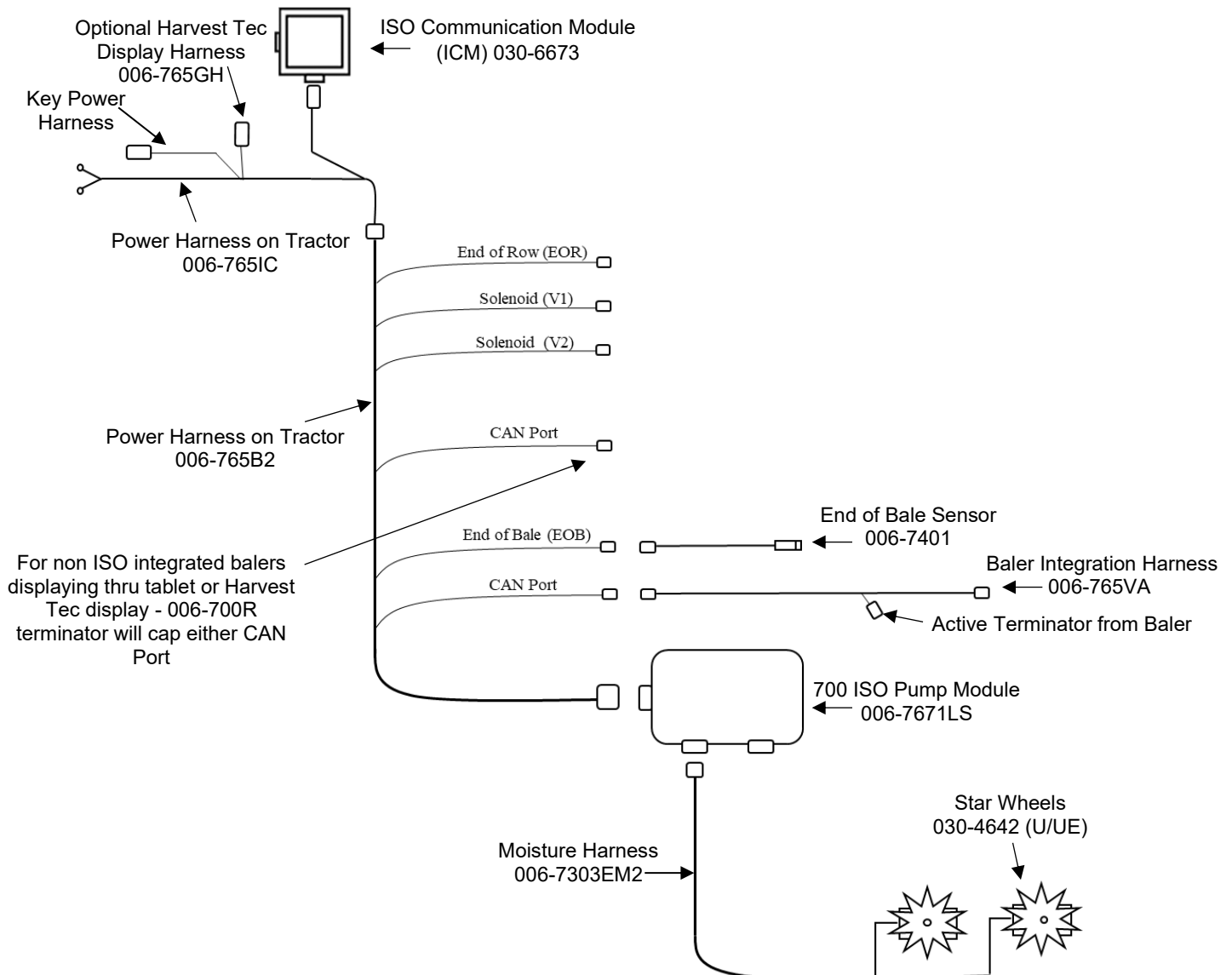
C. If the unit loses power while operating it will not keep track of accumulated pounds of product used.

2. The power harness on the tractor (006-7651C) will run from the tractor battery to the hitch. The power harness on the baler (006-765B2) will connect to the tractor power harness (006-7651C) at the hitch.
3. Connect the red keyed power wire (006-765CPH) to a keyed power source on the tractor. Connect the black keyed power wire to ground.

The keyed power wire must connect to a keyed source or the unit will not power up correctly.

4. Attached the ISO Communication Module (006-6673) to the tractor power harness (006-7651C).
5. Attach the End of Bale (EOB) connection on baler harness (006-765B2) to the EOB Sensor (006-7401).
6. Attach star wheel (030-4642 U/UE) connection to ISO Pump Module on pump plate assembly.

System Wiring Diagram

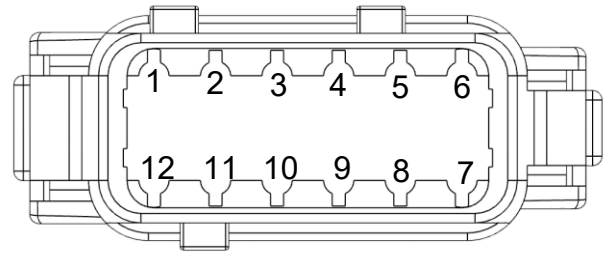


Pin Outs

Integrated Control Module (ICM) on Tractor Harness 006-765IC

(Deutsch Plug Number: DTM06-12SA)

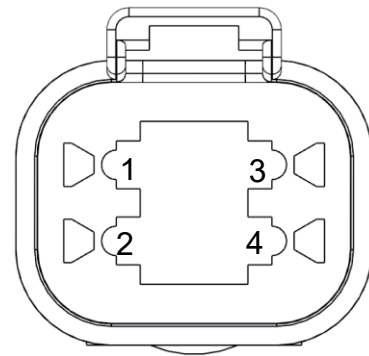
Pin 1	Red	+12V from ECU
Pin 2	Purple	Signal Wire
Pin 3	Red/White	+12V CAN X
Pin 4	Black/White	Ground CAN X
Pin 5	Orange	CAN X Hi
Pin 6	Blue	CAN X Lo
Pin 7	Green	ISO CAN Lo
Pin 8	Yellow	ISO CAN Hi
Pin 9	White	GPS Expansion 1
Pin 10	Gray	GPS Expansion 2
Pin 11	Brown	GPS Expansion 3
Pin 12	Black	Ground from ECU



ISOBUS Plug on Tractor Harness 006-765IC

(Deutsch Plug Number: DT04-4P)

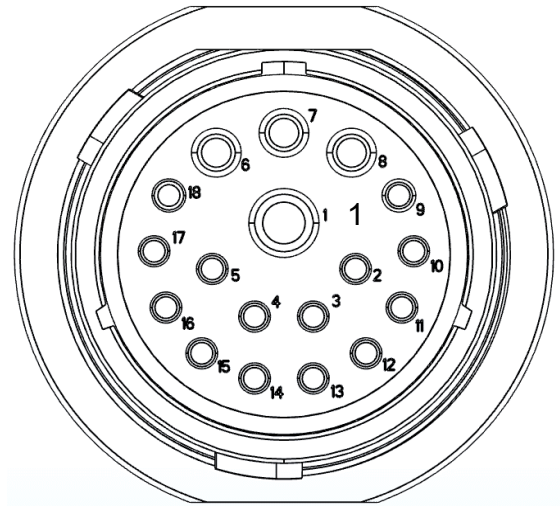
Pin 1	Red	+12V from ECU
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Black	Ground from ECU



Power / Communication Tractor Harness 006-765IC at Baler Hitch

(Deutsch Plug Number: HDP24-24-18PN)

Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Purple	Signal Wire
Pin 11	Red/White	+12V CAN X
Pin 12	Black/White	Ground CAN X
Pin 13	Orange	CAN X Hi
Pin 14	Blue	CAN X Lo
Pin 15	White	GPS Expansion 1
Pin 16	Gray	GPS Expansion 2
Pin 17	Brown	GPS Expansion 3
Pin 18	Not Used	----

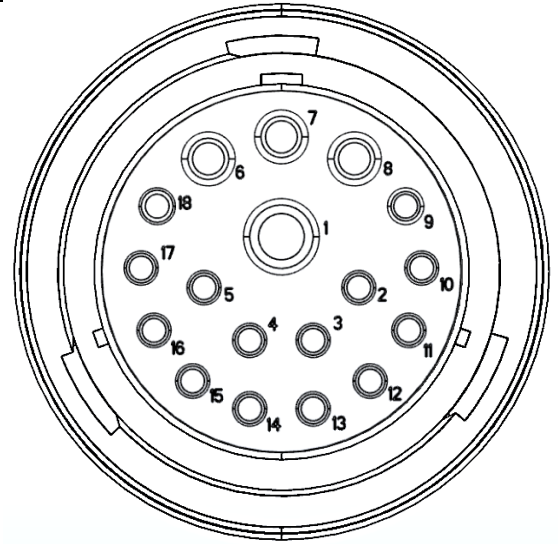


Pin Outs (continued)

Power / Communication Baler Harness 006-765B2 at Baler Hitch IPM

(Deutsch Plug Number: HDP26-24-18SN)

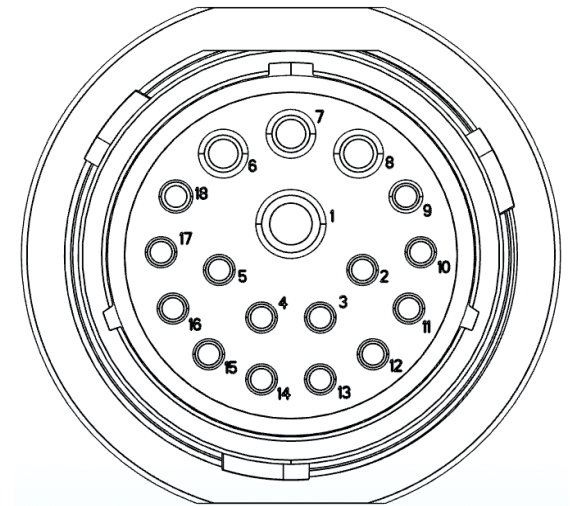
Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Orange/White	+12V Power to EOR
Pin 11	Not Used	----
Pin 12	Not Used	----
Pin 13	Not Used	----
Pin 14	Not Used	----
Pin 15	Not Used	----
Pin 16	Not Used	----
Pin 17	Not Used	----
Pin 18	Not Used	----



Power / Communication Baler Harness 006-765B2 at IPM Module

(Deutsch Plug Number: HDP24-24-18SN)

Pin 1	Not Used	----
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Red	+12V Power to ECU
Pin 5	Black	Ground to ECU
Pin 6	Red	+12V From Battery
Pin 7	Not Used	----
Pin 8	Black	Ground From Battery
Pin 9	Not Used	----
Pin 10	Orange/White	+12V Power to EOR
Pin 11	Orange/Black	Ground to EOR
Pin 12	Purple/Green	EOR Signal
Pin 13	Blue/White	EOB Signal
Pin 14	Gray/Red	+12V Power to Solenoid 1
Pin 15	White/Black	Ground to Solenoid 1
Pin 16	Orange/Red	+12V Power to Solenoid 2
Pin 17	White/Black	Ground to Solenoid 2
Pin 18	Not Used	----



*IPM Module Whip Plug- Pin # 5 Not Used

Solenoid 1 Plug on Baler Harness 006-765B2

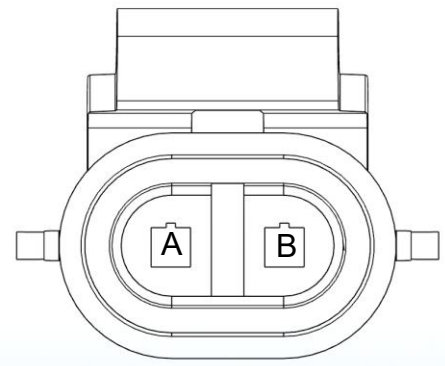
(Deutsch Plug Number: APTIV 12052641)

Pin B	Gray/Red	+12V to Solenoid 1
Pin A	White/Black	Ground to Solenoid 1

Solenoid 2 Plug on Baler Harness 006-765B2

(Deutsch Plug Number: APTIV 12052641)

Pin B	Orange/Red	+12V to Solenoid 2
Pin A	White/Black	Ground to Solenoid 2

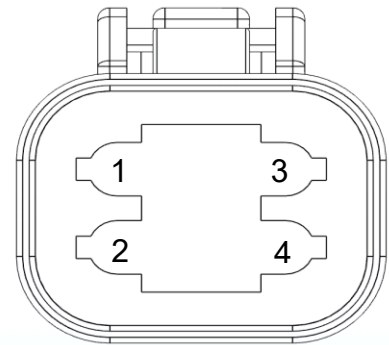


Pin Outs (continued)

CAN / IDM on Baler Harness 006-765B2

(Deutsch Plug Number: DT06-4S)

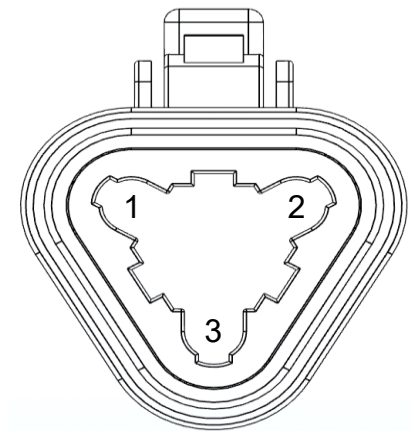
Pin 1	Red	+12V to ECU
Pin 2	Yellow	ISO CAN Hi
Pin 3	Green	ISO CAN Lo
Pin 4	Black	Ground to ECU



End of Bale Sensor Plug on Baler Harness 006-765B2

(Deutsch Plug Number: DT06-3S)

Pin 1	Orange/White	+12V to End of Bale Sensors
Pin 2	Orange/Black	Ground to End of Bale Sensors
Pin 3	Blue/White	Signal



End of Row Sensors Plug on Baler Harness 006-765B2

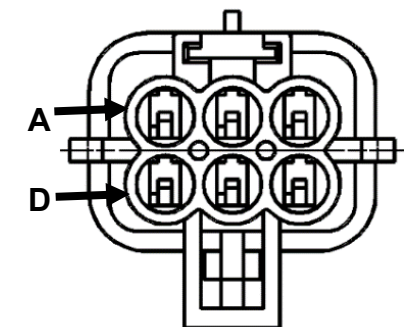
(Deutsch Plug Number: DT06-3S)

Pin 1	Orange/White	+12V to End of Bale Sensors
Pin 2	Orange/Black	Ground to End of Bale Sensors
Pin 3	Blue/White	Signal

Integration Harness Plug on Baler Harness 006-765VA

(Plug: APTIV 12052848)

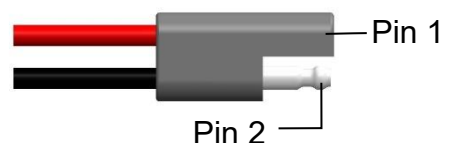
Pin A	Not Used	----
Pin B	Red	TBC Power
Pin C	Not Used	----
Pin D	Gray	TBC Ground
Pin E	Orange	CAN Hi
Pin F	Blue	CAN Lo



Pump Connection on 700 Controller Harness

(16 AWG Two-Wire Plug)

Pin 1	Red	Power to Pump
Pin 2	Black	Ground to Pump



Harvest Tec LLC. Warranty and Liability Agreement

Harvest Tec, LLC. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, LLC. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, LLC.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, LLC. within 30 days of the failure. If it is determined that a non-Harvest Tec branded hay preservative has been used inside the Harvest Tec applicator system where the failure occurred, then Harvest Tec reserves the right to deny the warranty request at their discretion. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, LLC. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, LLC. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, LLC. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, LLC. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 6/22

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